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PART #	DESCRIPTION
56108	07-UP TUNDRA REAR HYDRAULIC BUMP STOP SYSTEM

COMPONENTS INCLUDED	
(1) 154152 07+ TUNDRA REAR AIR BUMP (DRVR) (1) 154153 07+ TUNDRA REAR AIR BUMP (PASS) (2) 154154 07+ TUNDRA STRIKER PLATE	(2) 204908 2.0 AIR BUMP 2.5" TRAVEL 1:1 RATIO (1) 56108H REAR AIR BUMP HARDWARE KIT
HARDWARE INCLUDED	
56108H HARDWARE KIT	
(4) 605052 1/4-20 NYLOCK NUT (4) 605057 1/4-20 X 2.00 BOLT (8) 605202 7/16-14 X 1.250 BOLT	(8) 695220 7/16-14 LOCK NUT (16) 605230 7/16 FLAT WASHER (1) 605969 VIBRATITE RED 2ML BULLET (2) 605970 VIBRATITE ANTI-SEIZE TUBE
TOOLS REQUIRED	
JACK JACK STANDS GRINDER W/ CUT-OFF WHEEL AIR CHISEL HAMMER	DRIFT PUNCH 19MM SOCKET / WRENCH 7/16" SOCKET / WRENCH 5/8" SOCKET / WRENCH TORQUE WRENCH
TECH NOTES	
<p>1. APPLY ANTI-SEIZE TO THE BUMP STOP CYLINDER BEFORE INSERTING INTO THE BRACKET. FAILURE TO APPLY ANTI-SEIZE MAY CAUSE BUMP STOP TO BECOME STUCK IN THE BRACKET.</p> <p>2. YOUR ICON BUMP STOP ASSEMBLIES COME FACTORY CHARGED TO 150 PSI. PLEASE CONSULT ICON PRIOR TO MAKING ANY NITROGEN PRESSURE CHANGES.</p>	



WARNING!

**** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!**

**** ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.**

**** ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLATION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.**

INSTALLATION

- Using a properly rated jack, raise the rear of the vehicle and support the frame rails with jack stands. Ensure the jack stands are secure and set properly before lowering the jack. NEVER WORK UNDER AN UNSUPPORTED VEHICLE. Remove the front wheels.
- Cut an X into the head of each rivet of the factory bump stop bracket. [FIGURE 1]

FIG.1

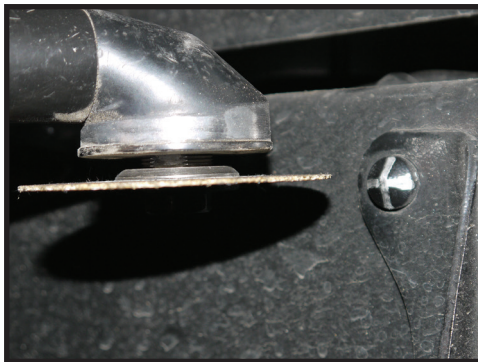


FIG.2



- Use an air chisel to cut the head of the rivets off. [FIGURE 2]
- Using a punch and hammer, push the remainder of the rivet through the frame.

5. Remove the old bump stop bracket. [FIGURE 3]



FIG.3

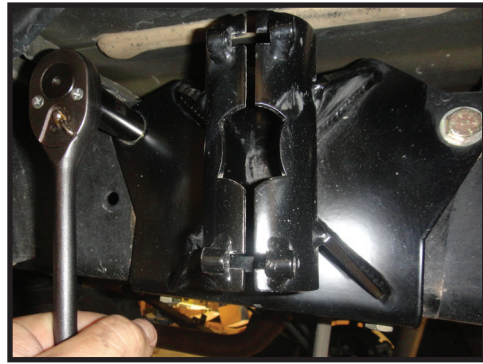


FIG.4

6. Bolt the ICON bump stop bracket to the frame using the supplied 7/16" hardware and (2) 5/8" sockets/wrenches. The brackets are labeled 'driver' and 'passenger'. [Torque to 50 ft-lbs] [FIGURE 4]

7. Apply anti-sieze to the body of the bump stop and slide it into the bump stop brackets. [FIGURE 5]



FIG.5

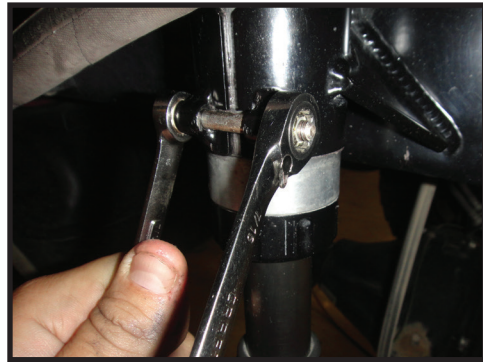


FIG.6

8. Use the 1/4" hardware and (2) 7/16" sockets/wrenches to clamp the bump stop in the bracket. [Torque to 8 ft-lbs] [FIGURE 6]

9. Place a floor jack under the axle and remove the U-bolts using a 19mm socket. [FIGURE 7]



FIG.7

10. Remove the factory bump stop from the top of the leaf spring and place the supplied striker plate on the spring using the center pin to locate it.

11. Reinstall the U-bolts. Push the striker plate inboard as you tighten the U-bolts. This will remove the space between the support tangs and the side of the spring pack. Torque to factory spec. [FIGURE 8 & 9]



FIG.8



FIG.9

12. Install the wheels and lower the vehicle back to the ground. [Torque to factory spec]

VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.

2.0 HYDRAULIC BUMP STOP TECHNICAL INFORMATION

MAINTENANCE

ICON shock absorbers are a high quality rebuildable race style shock absorber designed for optimal performance. With a unit of this caliber on your vehicle, routine maintenance is required to keep them looking and operating in like new condition. Residual oil and assembly lube may be present at all seal paths from the factory out of the box and is considered normal. Pooling of oil however is not acceptable at any time and one should contact the ICON dealer where purchased.

BELOW ARE GUIDELINES BASED ON HOW YOU USE YOUR VEHICLE BUT YOUR MILEAGE MAY VARY:

STREET USE:

- Send in for factory servicing every 40,000 miles or if a leak develops, ride quality decreases, or they begin to make excessive noise.
- Remove any buildup of road salt, mud, or debris from shocks anytime accrued
- Clean with mild soap and water with each oil change or anytime you notice build up.
- Wax the cylinders yearly with automotive wax to prevent corrosion.
- Check nitrogen pressure yearly.

STREET/DIRT:

- Send in for factory servicing every 15,000 miles or if a leak develops, ride quality decreases, or they begin to make excessive noise.
- Clean with mild soap and water with each oil change, offroad trip, or anytime you notice build up.
- Wax the cylinders yearly with automotive wax to prevent corrosion.
- Check nitrogen pressure each dirt outing.

DIRT USE:

- Send in for factory servicing every 1,000 miles.
- Check nitrogen pressure each outing.
- Remove any buildup of mud or debris from shocks after every outing.

SELF-SERVICE:

- Contact ICON for service kits & tools at (951) 689-4266.

PRODUCT REGISTRATION

Please visit: <http://www.iconvehicledynamics.com/tech-support/registration/> to register your product.

ICON VEHICLE DYNAMICS SHOCK ABSORBER WARRANTY

This shock absorber has a 1 year warranty against any manufacturer's defects. If a shock fails within the initial year of ownership, the shock must be shipped to ICON Vehicle Dynamics for inspection and service. If a shock is inspected and it has been determined the shock failed due to neglect, damage caused by improper installation or any other reason besides "normal wear and tear", the owner of said shock is responsible for all service costs. This includes labor, parts, and shipping.

ICON Vehicle Dynamics warrants to the original retail purchaser who owns the vehicle on which the product was originally installed. ICON Vehicle Dynamics does not warrant the product for finish, alterations, modifications and/or installation contrary to ICON Vehicle Dynamics instructions. ICON Vehicle Dynamics products are not designed, nor are they intended to be installed on vehicles used in race applications, for racing purposes or for similar activities. (A "race" is defined as any contest between two or more vehicles, or a contest of one or more vehicles against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America and Canada.

ICON Vehicle Dynamics' obligation under this warranty is limited to the repair or replacement, at ICON Vehicle Dynamics' discretion, of the defective product. Any and all costs of removal, installation or re-installation, freight charges and incidental or consequential damages are expressly excluded from this warranty. Items that are subject to wear are not considered defective when worn and are not covered.

ICON Vehicle Dynamics components must be installed as a complete kit as shown in our current application guide. Any substitutions or exemptions of required components will immediately void the warranty. Some finish damage may happen to parts during shipping and is not covered under warranty.

This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been improperly installed, modified or customized subject to accident, negligence, abuse or misuse.

To send a shock in for warranty please visit our website <http://www.iconvehicledynamics.com/tech-support/shock-service/>

ICON VEHICLE DYNAMICS

PERFORMANCE SUSPENSION SYSTEMS AND SHOCK ABSORBERS

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