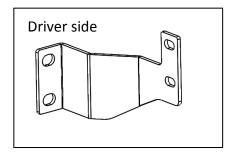
## **INSTALLATION INSTRUCTIONS**

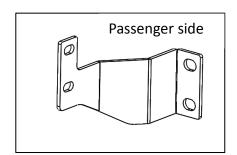
## **RC-2 BRACKETS**

## Ford Super Duty F-250, F-350, F-450 2017

55735

PARTS LIST				
Item	Qty.	Code	Description	Torque
1	1 set	524394AA	Mounting bracket	
5	4 pcs		3/8 x 1" Carriage head bolt	30 Lb./Ft.
6	4 pcs		3/8" Flat washer	
7	4 pcs		3/8" Lock washer	
8	4 pcs		3/8" Hex nut	30 Lb./Ft.





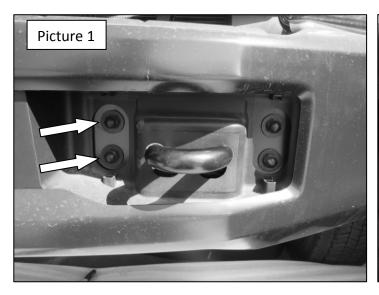
## **Tools required:**

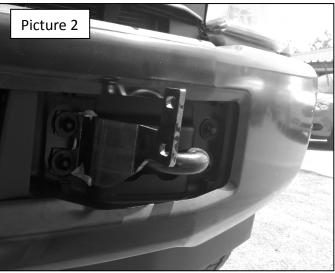
- A. 9/16" Socket / Wrench
- B. 18mm Socket / Wrench
- C. Ratchet
- D. Ratchet extension

Before beginning the installation, please read all directions carefully and verify that all necessary hardware is accounted for. If any parts are missing, stop the installation and contact your distributor immediately.

To maintain and care this product keep it clean and do not use abrasive cleaners or polish waxes. We recommend to use only non-abrasive automotive wax such as pure carnauba to avoid scratches and rust. The approximate installation time is 90 min.

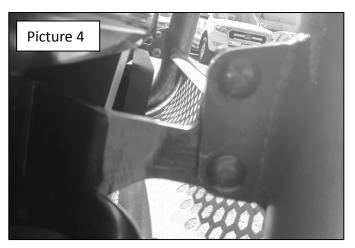
**1.** Beginning with the driver side. Remove the (2) inner bolts that attach the bumper to the front to the frame. Picture 1. Place the mounting bracket using the existing bolts. Picture 2. Repeat for passenger side. Do not tighten yet.





**2.** Before tightening the mounting brackets make sure the outer distance between them is around 30  $\frac{1}{4}$ " to 30 5/16". Picture 3. Tighten the brackets.





- **3.** Attach the Dakar to the mounting brackets using (2) 3/8" X 1" carriage head bolts, (2) 3/8" flat washers, (2) 3/8" lock washers and (2) 3/8" hex nut for each side. Picture 4. Do not tighten.
- **4.** Align the Dakar Pro with the front of vehicle and tighten all nuts and bolts.

