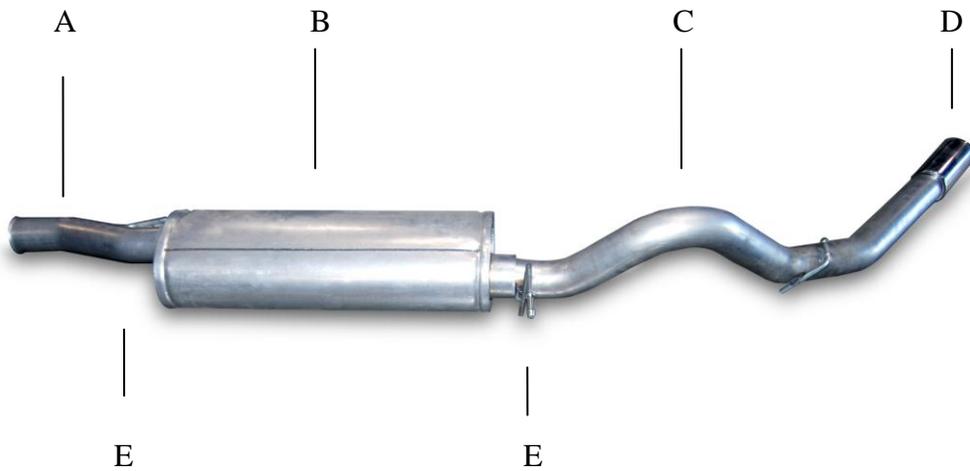




**INSTRUCTION MANUAL**  
SINGLE CAT-BACK STAINLESS EXHAUST  
CHEVY/GMC 2500HD TRUCK 6.0L 2/4WD  
CREW CAB, SHORT BED

**PART # 615609**



ITEM	PART #	QTY	DESCRIPTION
A	1393-701143S	1	3-1/2" STAINLESS HEADPIPE WITH WELDED HANGER
B	11244S	1	SUPERFLOW CFT STAINLESS MUFFLER
C	1394-701144S	1	3-1/2" STAINLESS OVERAXLE TAILPIPE W/ HANGER
D	500380	1	4" STAINLESS TIP
E	4170	2	3-1/2" CLAMP

"FACTORY SINGLE INLET EXHAUST"

Thank you for purchasing our GIBSON EXHAUST SYSTEM for you vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044 Monday through Friday, 8:00 am to 5:00pm.

# Installation Instructions #615609

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove the stock exhaust, remove it from the flange located in front of your stock muffler. Disengage the welded hangers using WD-40 from the OEM rubber grommets. Do not damage or remove the rubber grommets as you will reuse them to mount your new system. Now, cut off tailpipe and remove exhaust



5. Install overaxle tailpipe #C into the muffler 1 1/2"-2". Insert welded hangers into rubber grommets. Use clamp #E to secure tailpipe to muffler. Do not tighten.



3. Install headpipe #A onto your existing stock front pipe using your factory nuts to secure. Do not tighten. Insert welded hangers into rubber grommets.



6. Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary



4. Install muffler #B onto headpipe #A 1 1/2"-2" with the louvers facing towards the converter. The outlet should be at the 11 o'clock position. Use a jack stand to support the muffler. Use clamp #E to secure the muffler to the headpipe. Do not tighten. Muffler inlet is looking into the louvers. Muffler outlet should be at the 3 o'clock position.



GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**