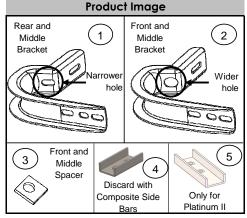
INSTALLATION INSTRUCTIONS

BRACKET	4" Widesider Side bars	5" Widesider Side bars	6" Widesider Side bars	VEHICLE	YEAR	
6840465	640087 (OE Xtreme) 67048 (OE Xtreme) 64048 (OE Xtreme)	650087 (OE Xtreme) 680087 (XL composite)	660087 (OE Xtreme) 660187(OE Xtreme II) 680187 (XL Composite)	CHEVROLET SILVERADO CREW CAB	2014 - 2016	
	640080 (OE Xtreme) 67049 (OE Xtreme)	650080 (OE Xtreme) 680080 (XL Composite)	660080 (OE Xtreme) 660180(OE Xtreme II) 680180 (XL Composite)	CHEVROLET SILVERADO DOUBLE CAB		

Parts List						
Item	Qty.	Code	Description	Max. Torque		
	1 Kit	6840465	Kit de brackets	-		
1	4 Piece	3912036AB	Rear & middle bracket	-		
2	4 Piece	3912036BB	Front & middle bracket	-		
3	4 Piece	3912021AA	Spacer	-		
4	2 Piece	396801AA	U bracket (Used with Black or Polished Stainless Steel Side B	ars)		
5	2 Piece	397872AA	U bracket (Used with OE Xtreme II)			
	1 Kit	KTE-392035C	Hardware kit	-		
6	16 Piece	-	5/16 x 1" Hex head bolt Black galvanized	11 Lb.ft		
7	16 Piece	-	5/16" Flat washer Black galvanized	-		
8	16 Piece	-	5/16" Lock washer Black galvanized	-		
9	8 Piece	-	M8 P1.25 Hex nut	17 Lb.ft		
10	16 Piece	-	M8 x 25mm P1.25 Hex Head bolt	17 Lb.ft		
11	8 Piece	-	M8 P1.25 Clip nut	-		
12	4 Piece	-	3/8" Flat washer	-		
13	20 Piece	-	5/16" Flat washer	=		
14	16 Piece	-	5/16" Lock washer	-		
			NOTE: 67048PS / 64048B INCLUDES:			
15	1 Set	-	4" Tubular Widesider Side Bar (Passenger / Driver).	-		

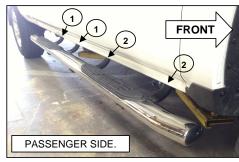
Required Tools (Not included)					
Qty.	Description				
1	1/2" Socket & 1/2" Wrench				
1	13mm Socket & 13mm Wrench				
1	17mm Double hex socket (12 point)				
	or 15mm Wrench				
1	Ratchet				
1	Extension				



Instructions

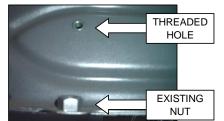
- 1.- Before beginning the installation, please read all directions carefully and verify that all necessary hardware is accounted for. If any parts are missing, stop the installation and contact your distributor immediately.
- 2.- For the care and maintenance of this product is recommended to keep it clean and do not use abrasive wax to protect the finish.
- 3.- The approximate installation time is 45 min. NOTE: LOOK THE POSITION BEFORE INSTALLING THE BRACKETS.
- 4. For CREW CAB models, locate in the front and center in rocker panel of the vehicle the existing nut threaded hole. SEE PICTURE 1. Place the bracket and attach according to the ILLUSTRATION 1. NOTE: Place the spacer as shown in illustration 1. In the rear part, locate the hole and insert a M8 clip nut. SEE PICTURE 2. Place the bracket and attach according to the ILLUSTRATION 1. Repeat for the opposite side.

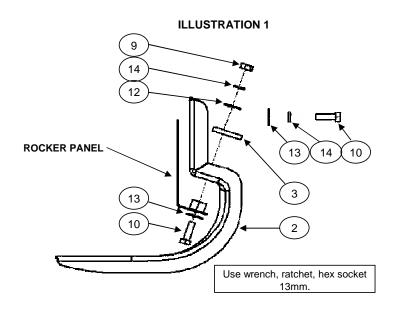
POSITION OF THE BRACKETS.



PICTURE 1.

Image shown is for front and center.





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- 5. For DOUBLE CAB models, locate in the front, middle & rear at the rocker panel of the vehicle the hole and insert a M8 clip nut. SEE PICTURE 2. Place the bracket and attach according to the ILLUSTRATION 2. Repeat for the opposite side.
- 6. If you acquired a 5" or 6" COMPOSITE Side bar, insert 5/16" square head bolt on rail, place on brackets and attach with: 5/16" Flat and lock washer, 5/16" hex hut. **SEE ILLUSTRATION 3.** Repeat for the opposite side. Leave loose.
- 7. If you acquired a 4", 5" or 6" Black or Stainless Steel side bar, place on brackets and attach with: 5/16" square head bolt, 5/16" Flat and lock washer. SEE **ILLUSTRATION 4.** Repeat for the opposite side. Leave loose.
- 8. align the side bar and then tighten all bolts.
- 9. Periodically check your product because it may need a re-tighten of bolts.
- 10. Fill the warranty card and place it inside your vehicle's glove box.

PICTURE 2

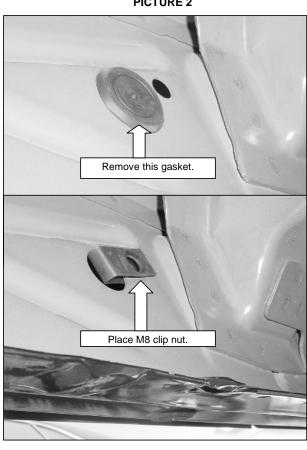
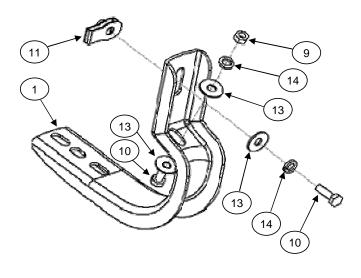


ILLUSTRATION 2



Use wrench, ratchet, hex socket 13mm.

ILLUSTRATION 3

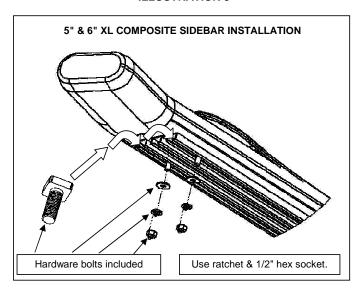
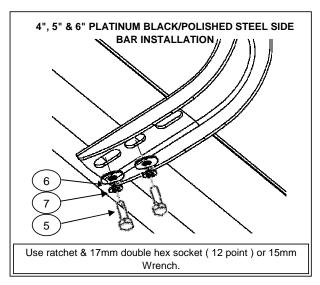


ILLUSTRATION 4



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