



Polaris 2017-20 RZR XP1000 Replacement Coil Spring Kit

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.



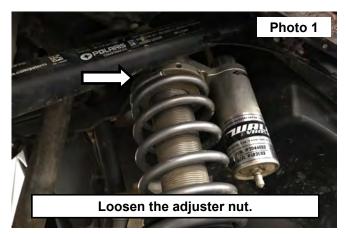
Torque Specs:

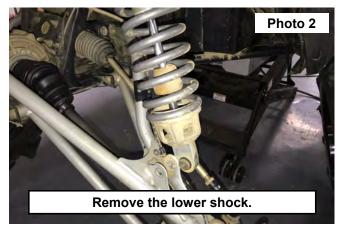
Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs



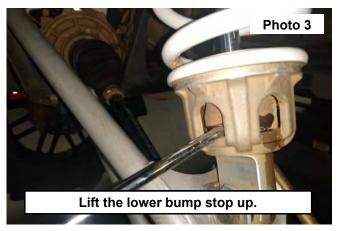
FRONT INSTALLATION INSTRUCTONS

- 1. Lift the front of the UTV up, place jack stands under the frame, then remove the front wheels and tires.
- 2. Loosen the adjuster nut all the way to the top of the shock to help remove the springs. See Photo 1.
- 3. Remove the lower shock nut using a 15mm wrench on the bolt and an 18mm wrench on the nut. Then remove the shock from the mount. **See Photo 2.**



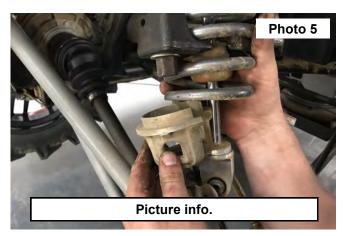


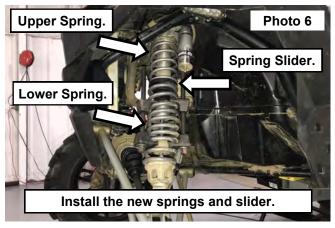
- 4. Lift the lower bump stop up from the center of the coil spring. See Photo 3.
- 5. Apply a coil spring compressor to the coil spring. See Photo 4.





- 6. Tighten the spring compressor until the lower spring seat can be removed from the shock. See Photo 5.
- 7. Remove the spring compressor and the coil spring from the shock.
- 8. Install the front upper spring, spring slider and the lower spring onto the shock. Use a spring compressor to install the lower spring seat. **See Photo 6**.
- 9. Install the Retained spring seat.
- 10. Install the shock into the upper arm mount using the retained hardware. Tighten using an 15mm wrench and an 18mm socket.



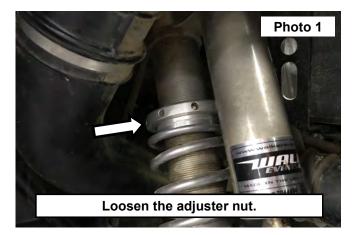


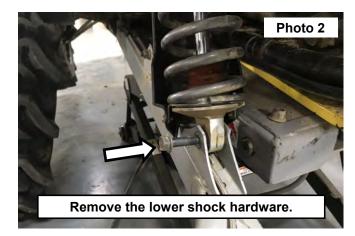
- 11. Install the wheels and tires raise the UTV up, remove the jack stands and lower onto the ground.
- 12. Set the adjuster nut to the desired ride height.



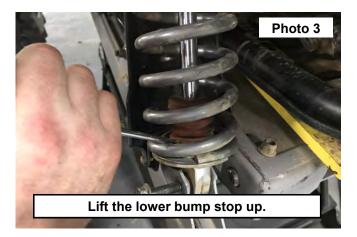
REAR INSTALLATION INSTRUCTONS

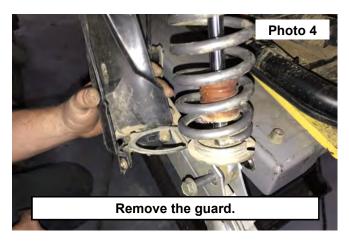
- 1. Lift the rear of the UTV up, place jack stands under the frame, then remove the wheels and tires.
- 2. Loosen the adjuster nut all the way to the top of the shock to help remove the springs. See Photo 1.
- 3. Remove the lower shock nut using a 18mm wrench on the bolt and an 18mm socket on the nut. Then remove the bolt and the shock from the mount. **See Photo 2.**



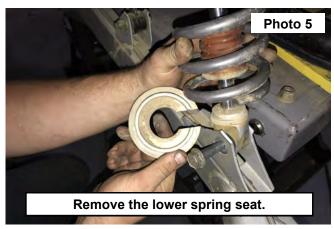


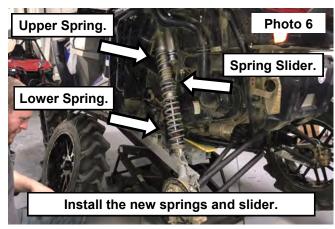
- 4. Lift the lower bump stop up from the center of the coil spring. See Photo 3.
- 5. Lift the spring off of the lower seat and remove the guard from the shock. See Photo 4.





- 6. Lift the coil spring up and remove the lower spring seat from the shock. See Photo 5.
- 7. Install the rear upper spring, spring slider and the lower spring onto the shock. See Photo 6.
- 8. Install the Retained spring seat.
- 9. Install the guard.





- 10. Install the shock into the arm mount using the retained hardware. Tighten using an 18mm wrench and an 18mm socket.
- 11. Install the wheels and tires raise the UTV up, remove the jack stands and lower onto the ground.
- 12. Set the adjuster nut to the desired ride height.





By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.