Vehicle Application: Jeep® Wrangler 2-Door JL 2018-Current Part Number 53903

## **Installation Tips**

Before you begin installing your new Trektop Halftop, please read all the instructions thoroughly.

WARNING Do not rely in any way on the components of this product to protect against injury or death in the event of an accident. Never operate the vehicle in excess of manufacturer's specifications. Read and follow, precisely, all installation instructions provided when installing this product. Failure to do so may result in a poor fit and could place occupants of the vehicle in a potentially dangerous situation.

For easier installation, the top should be installed at a temprature above  $72^{\circ}$  F.

Below this temprature, the fabric may contract making it difficult to fit the vehicle.

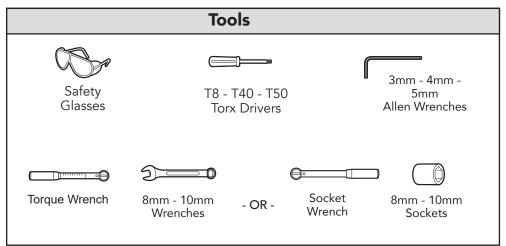


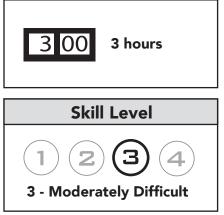


## CAUTION

Safety glasses should be worn at all times when installing this product.

#### **WEAR SEAT BELTS AT ALL TIMES**





**Installation Time** 





Vehicle Application: Jeep® Wrangler 2-Door JL 2018-Current Part Number 53903

## Sugerencias de Instalación

Antes de empezar a instalar esta unidad, lea atentamente todas las instrucciones.

#### Para un buen ajuste:

Para facilitar la instalación, el producto debe instalarse a temperaturas superiores a 72 °F (22 °C).

Por debajo de esta temperatura, la tela puede encogerse una pulgada o más, lo que dificultaría su ajuste al vehículo.

Es normal que la tela se contraiga o arrugue cuando está guardada en la caja de empaque. A los pocos días después de la instalación, la tela se relajará y las arrugas desaparecerán.

ADVERTENCIA Este producto se diseñó principalmente para mejorar la apariencia del vehículo y proteger a los ocupantes de las condiciones climáticas comunes. De ninguna manera piense que los componentes de este producto pueden servir como medio de contención para los ocupantes del vehículo o que pueden protegerlos contra lesiones o la muerte en caso de accidente. Este producto no protegerá a los ocupantes contra caídas de objetos. Nunca conduzca este vehículo fuera de las especificaciones del fabricante.

#### **USE LOS CINTURONES DE SEGURIDAD EN TODO MOMENTO**

Lea y siga con precisión todas las instrucciones de instalación que se proporcionan para instalar este producto. Si no lo hace, podría producirse un mal ajuste que colocaría a los ocupantes del vehículo en una situación potencialmente peligrosa.



**PRECAUCIÓN** 

Debe usar gafas protectoras en todo momento durante la instalación de este producto.

## **Conseils pour l'installation**

Lire toutes les instructions au complet avant de commencer l'installation de cet assemblage.

### Pour un ajustement sans problème :

Afin de faciliter l'installation, ce produit doit être installé à des températures au-dessus de 72 °F (22 °C).

Sous cette température, le tissu peut rétrécir d'un pouce (2,5 cm) ou plus, ce qui rendra l'ajustement sur le véhicule difficile.

Il est normal que le tissu rétrécisse et plisse pendant qu'il est dans la boîte d'expédition. En quelques jours après l'installation, le tissu se détendra et les plis disparaîtront.

AVERTISSEMENT
Ce produit est conçu principalement pour améliorer l'apparence du véhicule et pour protéger les occupants des conditions météorologiques usuelles. Ne jamais se fier aux composants de ce produit pour se protéger de blessures ou de la mort en cas d'accident. Ce produit ne protègera pas les occupants des chutes d'objets. Ne jamais utiliser le véhicule au-delà des caractéristiques techniques indiquées par le fabricant.

#### PORTER UNE CEINTURE DE SÉCURITÉ EN TOUT TEMPS

Lire et suivre, très fidèlement, toutes les instructions d'installation fournies lors de l'installation de ce produit. Ne pas suivre cette consigne peut causer une installation inadéquate et mettre les occupants du véhicule dans une situation potentiellement dangereuse.



Des lunettes de sécurité doivent être portées en tout temps lors de l'installation de ce produit.



Vehicle Application: Jeep® Wrangler 2-Door JL 2018-Current Part Number 53903

### **Parts List**

- Required parts for installation



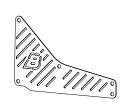
Bestop Window Sticker #338.32 Qty. 1



1" Loop Strip #546.15 Qty. 10 Inches



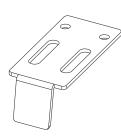
Lower Door Rail Grille #579.02 - Right Qty. 1



Lower Door Rail Grille #579.03 - Left Qty. 1



M8 x 1.25 x 80 Screw #532.23 Qty. 4



Brkt, Rear Attach Part #611.88 Qtv. 2



M6 Nylon Lock Nut #494.01 Qty. 4



M5 Nylon Lock Nut M5x 0.8 x 12 #526.76 Qty. 8



Flanged Button Head Cap Screw #531.49 Qty. 4



M6x1x15 **Button Head** Socket Cap Screw #517.63 Qty. 4



M6 Flat Washer #515.81 Qty. 8



Plastic Bushing #473.40 Qty. 16



M5 Flat Washer #565.90 #574.44 Qty. 16 Qty. 10



M3.5x6 Screw



M6x20mm Flanged **Button Head Screw** #517.48 Qty. 4



M8x1.25x20mm Flanged Button Head Cap Screw #573.09 Qty. 6



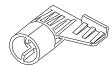
M8x1.25x38 **Button Head** Socket Cap Screw #532.17 Qty. 2



M5x0.8x25 **Button Head** Socket Cap Screw #579.60 Qty. 8



Cap, Bow End RT Part #592.66 Qty. 1

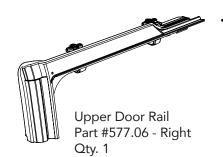


Cap, Bow End LT Part #593.71 Qty. 1



## **Parts List**

- Required parts for installation



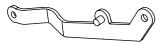








#2 Bow Link Assembly Part #578.66 - Right Qty. 1



Lower Door Rail Part #577.08 - Right Qty. 1

Lower Door Rail Part #577.09 - Left Qty. 1

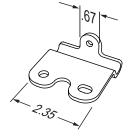
#2 Bow Link Assembly Part #578.67 - Left Qty. 1







Tailgate Bar Retainer Part #575.39 - Left Qty. 1



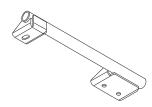
Side Bow Pivot Bracket Part #579.96 Oty. 2



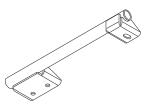
#2 Bow Mount Bracket Part #585.46 - Right Oty. 1



#2 Bow Mount Bracket Part #585.47 - Left Oty. 1



#3 Bow Mount Bracket Part #613.66 - Right Qty. 1



#3 Bow Mount Bracket Part #613.67 - Left Qty. 1



D Pillar Bow Part #614.89 Qty. 2

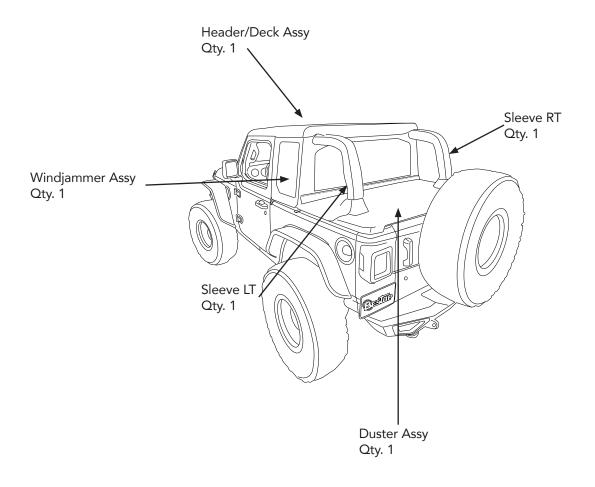
### **Parts List**

- Required parts for installation

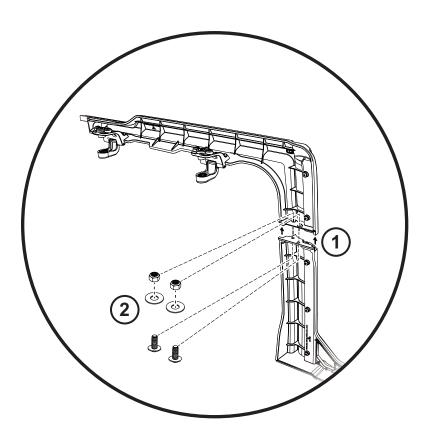








## Hardware







Lower Door Rail Part #577.08 - Right (shown) Part #577.09 - Left Qty. 1 of each



M6x20mm Flanged Button Head Cap Screw #517.48 Qty. 4



M6 Flat Washer #515.81 Qty. 4



M6 Nylon Lock Nut #494.01 Qty. 4

- 1 Attach the Right Upper Door Rail #577.06 to the Right Lower Door Rail #577.08.
- 2 Use two (2) #517.48 Button Head Cap Screws, two (2) M6 Flat Washers #515.81, and two (2) M6 Nylon Lock Nuts #494.01 to secure the Door Rails together.

NOTE: Screws thread up from the bottom into the M6 Nylon Lock Nuts.

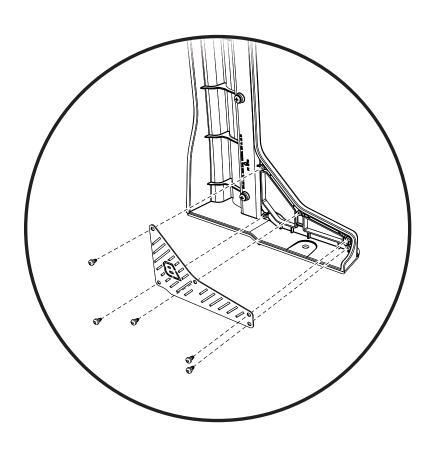
Repeat with the Left side Door Rails #577.07 and #577.09.





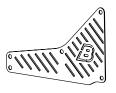


10mm Wrench

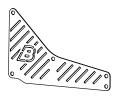


Attach the Lower Door Rail Grille #579.02 (right) to the Right Door Rail Assembly, and #579.03 (left) to the Left Door Rail Assembly using five (5) #574.44 screws for each grille. Make sure that the Bestop logo reads correctly from the outside of each Door Rail assembly.

## Hardware



Lower Door Rail Grille #579.02 - Right Qty. 1



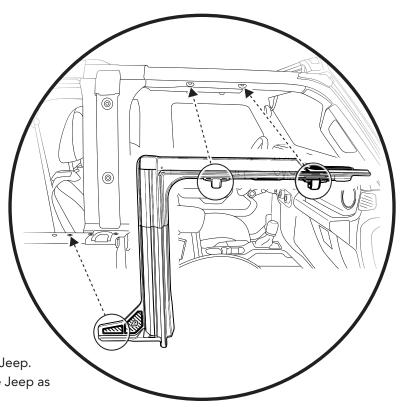
Lower Door Rail Grille #579.03 - Left Qty. 1



M3.5x6 Screw #574.44 Qty. 10

Tools

T8 Torx Driver



Right Side
Door Rail
Assembly
Qty. 1

Right Side
Screw
#532.23
Qty. 4

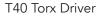
Hardware













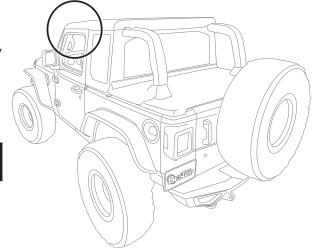
Torque Wrench

Attach the Door Rail Assemblies to the Jeep. Place each Door Rail Assembly onto the Jeep as shown above.

Align the hole in the lower portion of the Assembly with the threaded hole in the Jeep belt rail, the alignment pin on the bottom of the Assembly with the receiving hole in the top of the belt rail, and the two integral brackets along the top of the Assembly with the through-holes in the Jeep Sport Bar. Insert two (2) M8x1.25x80 Screws #532.23 up from the bottom of the integral brackets and tighten and tighten to 55 in/lb (4.5 ft/lb).

Note: To prevent over torquing, Use a Screwdriver type Torx driver if a torque wrench is not available.

Use one (1) M8x1.25x20 screw #573.09 on each Assembly to secure the Assembly to the Jeep belt rail.



Section 3

## Hardware



Tailgate Bar Retainer Part #575.38 - Right Oty. 1





M8 x 1.25 x 38 Button Head Socket Cap Screw #532.17 Qty. 2



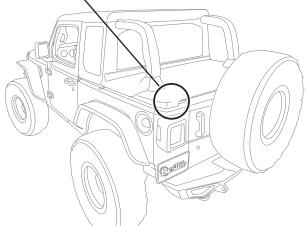


T50 Torx Driver

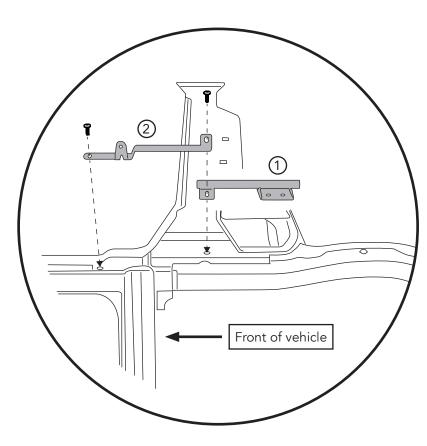


Insert the screws through the retainers, and into threaded holes in the top of the Jeep belt rail, and tighten.

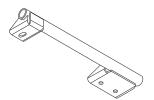
(1) M8x1.25x38 Button Head Socket Cap Screw per



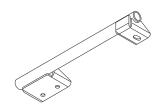
retainer.



## Hardware



#3 Bow Mount Bracket Part #613.66 - Right Oty. 1



#3 Bow Mount Bracket Part #613.67 - Left Qty. 1



#2 Bow Mount Bracket Part #585.46 - Right

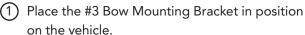
Qty. 1



#2 Bow Mount Bracket Part #585.47 - Left Qty. 1

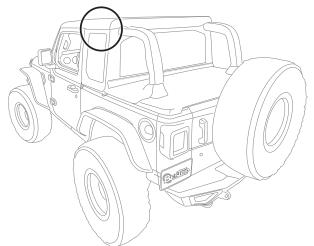


M8x1.25x20mm Flanged Button Head Cap Screw #573.09 Qty. 4



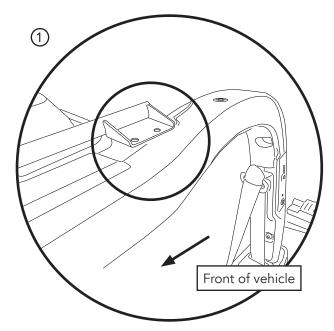
2 Place the #2 Bow Mounting Bracket on top of the #3 Bow Mounting Bracket then loosley install two (2) M8 x 1.25 x 20mm Flanged Head Cap Screws to hold the brackets in position.

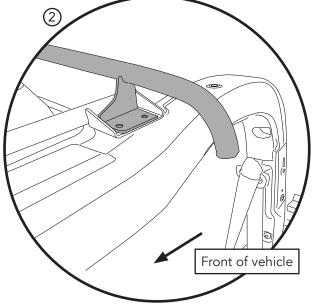
Repeat on the right side of the vehicle.





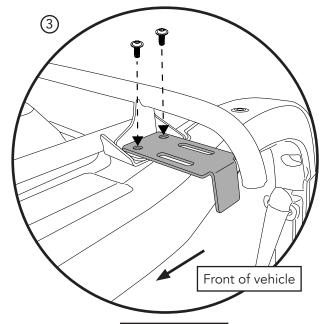
T40 Torx Driver





Tools

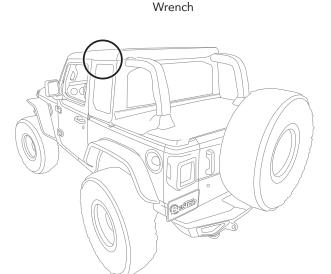
4mm Allen

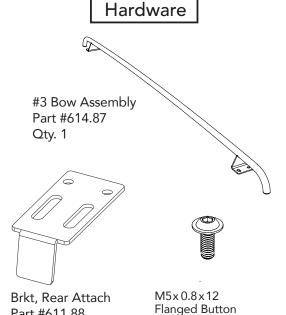


Locate the #3 Bow Mounting Tab on the #3 Bow Mount Brackets.

- Place the #3 Bow the top of the Bow Mount Brackets. Make sure the bow is offset to the rear of the vehicle.
- Place the Rear Attach Bracket on top of the #3 Bow mounting points then secure them using two (2) M5x0.8x12mm Flanged Button Head Cap Screws on each side of the Jeep.

Tighten all of the bow mounting fasteners at this time.





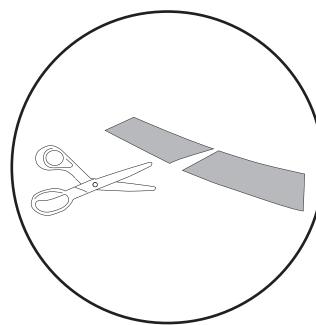
Part #611.88

Qty. 2

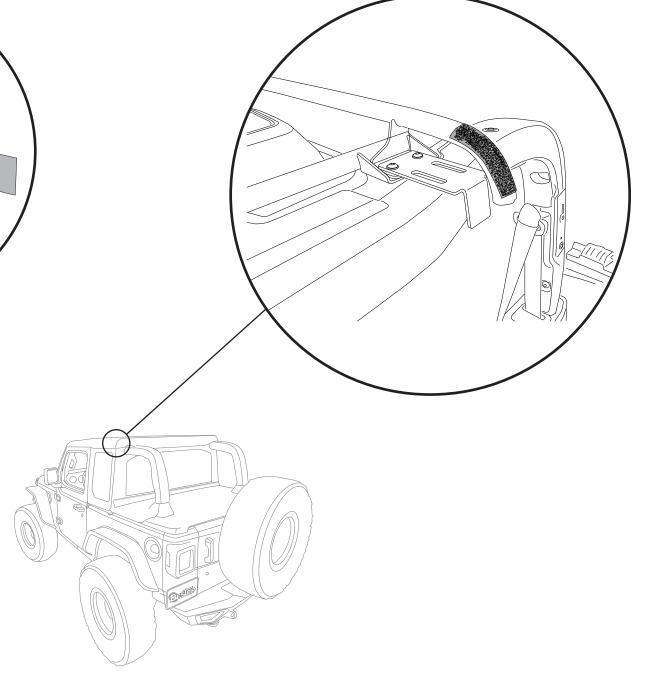
Installation Instructions - Trektop Halftop 2-Door

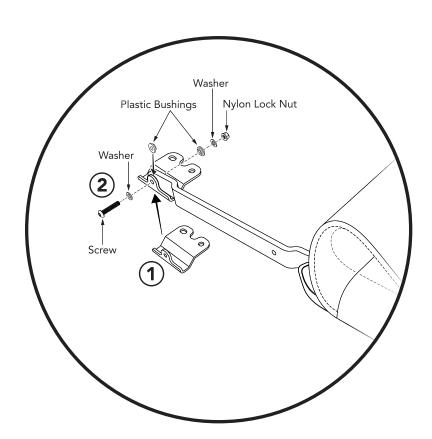
Head Cap Screw

#531.49 Qty. 4



- 1 Cut the 10 inch piece of Adhesive Loop into two 5 inch pieces.
- 2 Peel the backing of off of the Adhesive Loop then place the velcro on the end of the #3 Bow.





### Hardware



Side Bow Pivot Bracket Part #579.96 Qty. 2



M5x0.8x25 **Button Head** Socket Cap Screw #579.60 Qty. 4



M5 Flat Washer #565.90 Qty. 8



Plastic Bushing #473.40 Qty. 8



M5 Nylon Lock Nut #526.76 Qty. 4



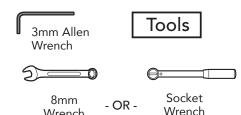
#2 Bow Link Assembly Part #578.67 - Left (shown) Part #578.66 - Right Qty. 1 of each

Side Bows on the Header/Deck Assembly. The Brackets attach to the end of each Side

Attach the Side Bow Pivot Brackets to the

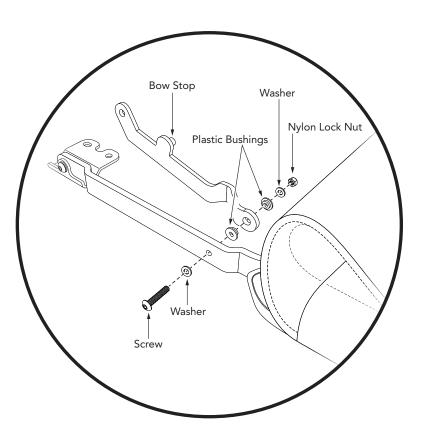
Bow using one (1) M5x0.8x25 Button Head Socket Cap Screw, two (2) Bushings, two (2) M5 Flat Washers and one (1) M5 Nylon Lock Nut on each Side Bow Leg.

The Plastic Bushings go directly on either side of the Side Bow legs.



Wrench

using one (1) M5x0.8x25 Button Head Socket Cap Screw, two (2) Bushings, two (2) M5 Flat Washers and one (1) M5 Nylon Lock Nut on each Side Bow Leg. The Plastic Bushings go directly on either side of the Side Bow legs.



Attach the #2 Bow Link Assemblies to the Side Bows

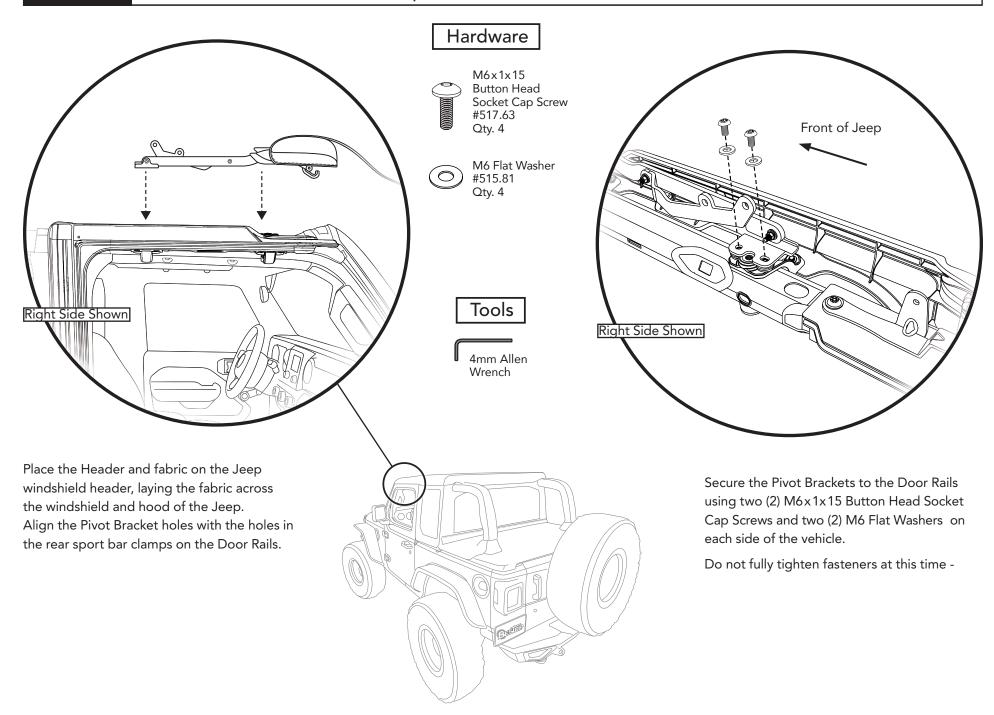
The Bow Links attach to the end of each Side Bow leg

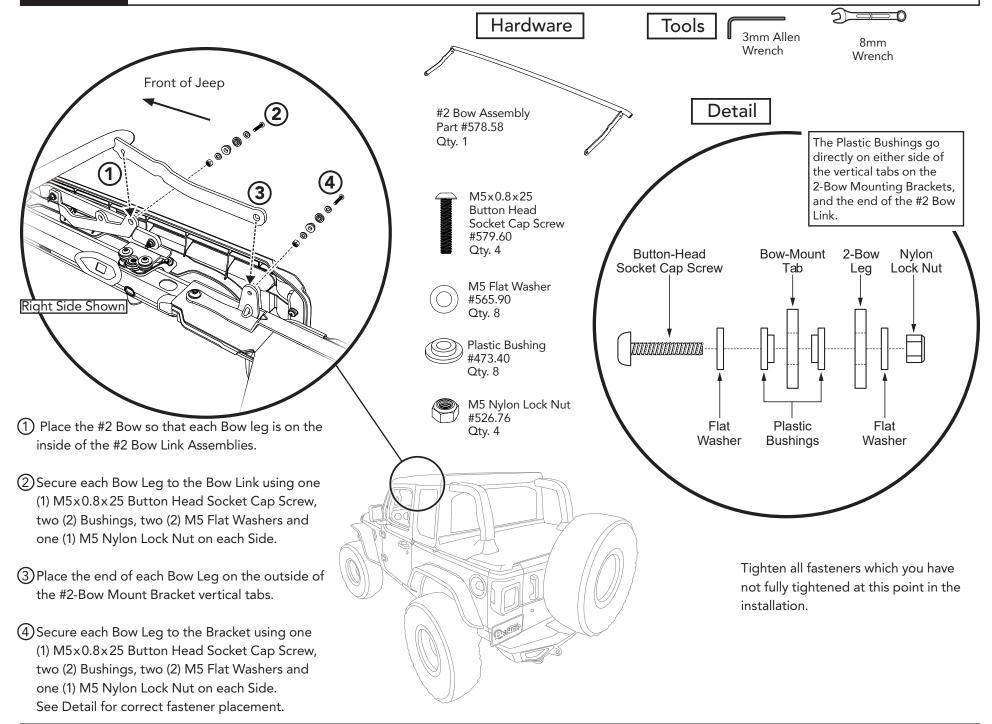
on the Header Assembly. Make sure that the Bow

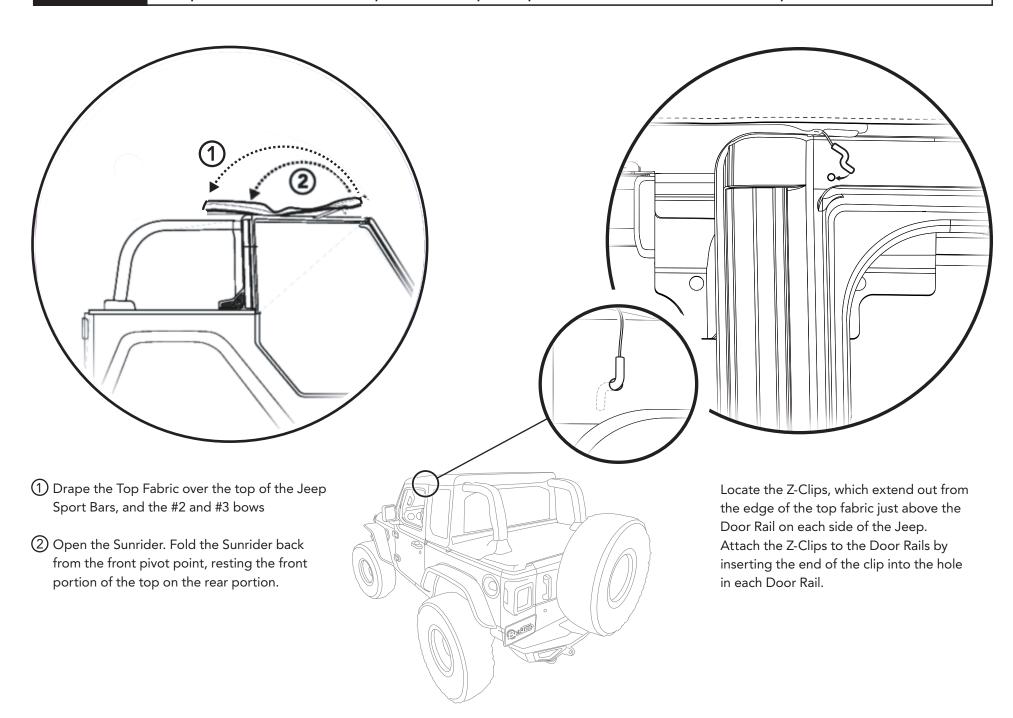
Stop on each Bow Link Assembly faces out.

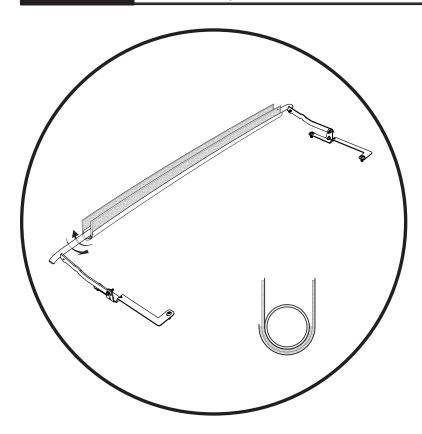
8mm

Socket

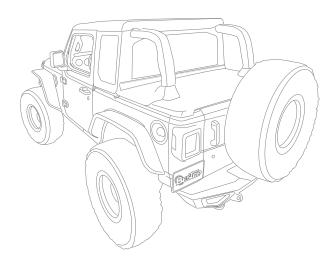


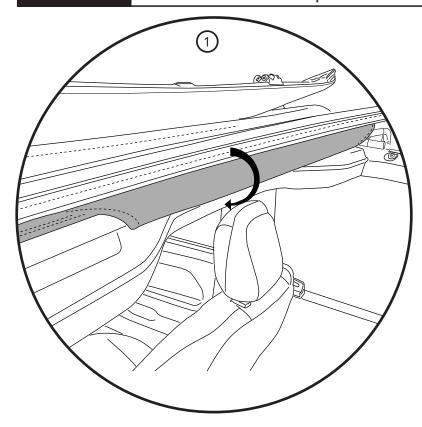


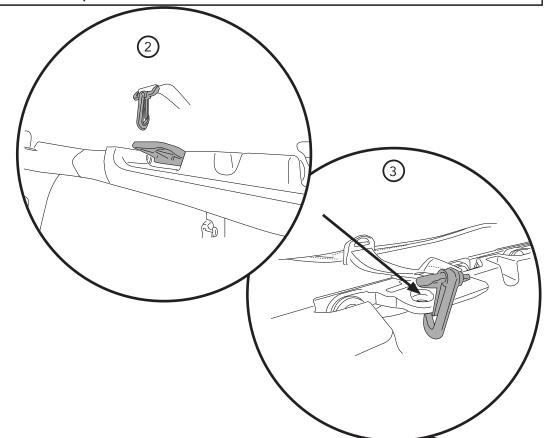




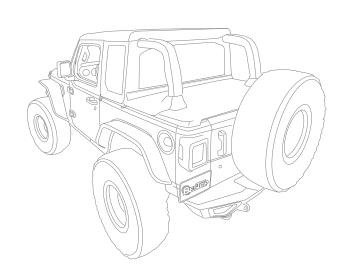
Locate the two fabric flaps sewn to the inside of the fabric top just above the #2 Bow.
Wrap these flaps around the #2 Bow so that the Hook side of one flap attaches to the Loop side of the other flap.

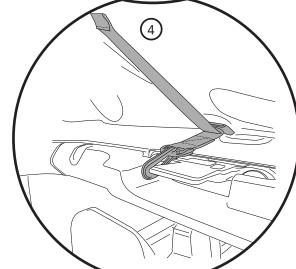


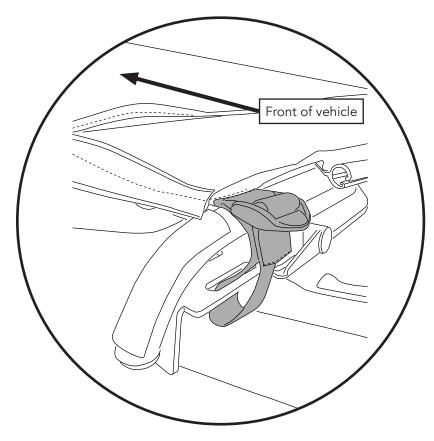




- Wrap the Rear Bow Flap around the #3 Bow then pull the straps up over the sportbar.
- (2) Locate the freedom panel latch brackets.
- 3 Place the hook from the center tensioning straps (Center of top fabric) into the large holes (Slots).
- 4 Leave straps loose at this time.

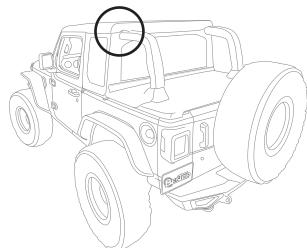




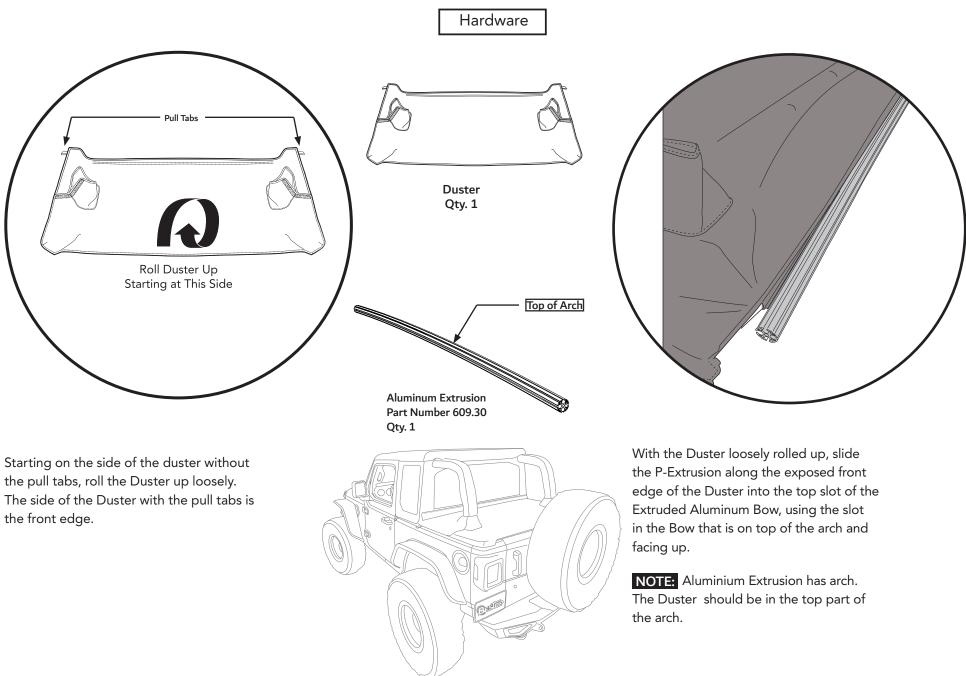


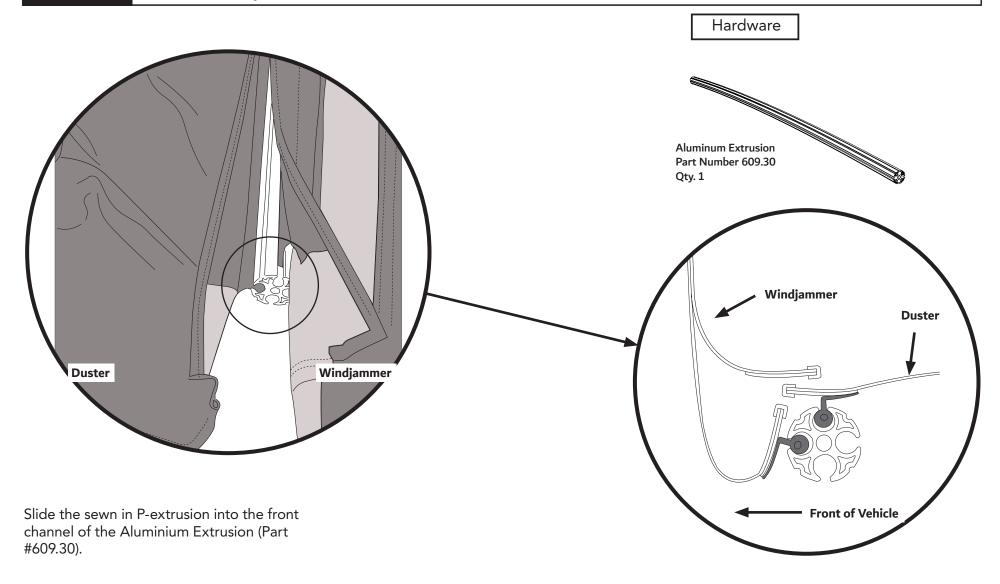
Pull the Strap located on the rear corner of the Top over the top of the #3 Bow. Thread the strap through the slot on the Rear Attach Bracket then up through the Buckle. Leave loose at this time.

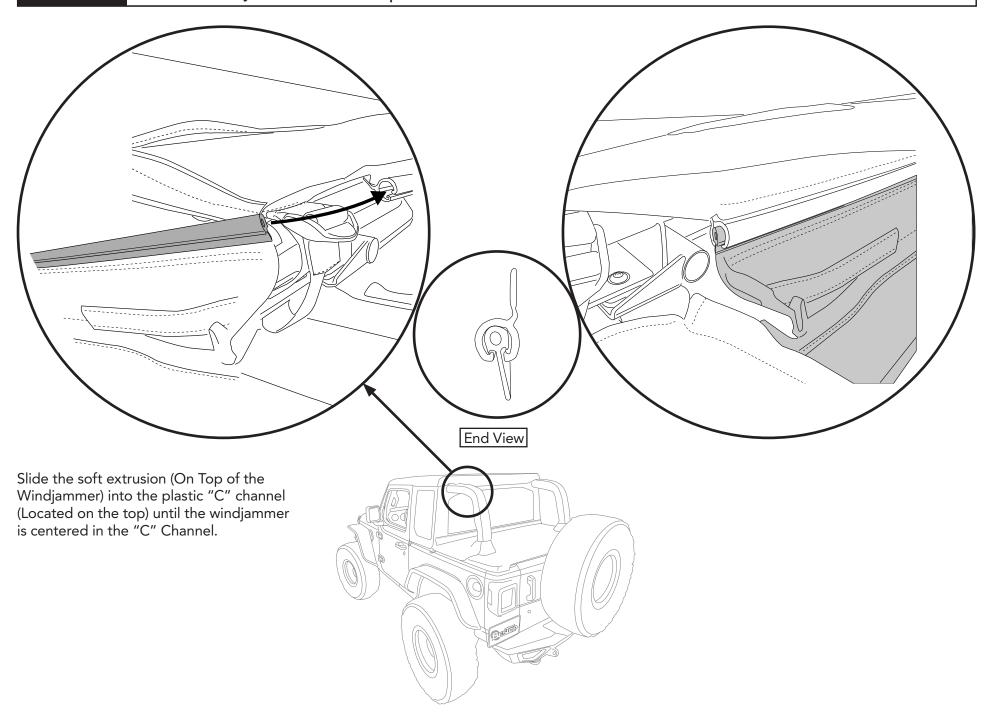
Repeat on the Right side of the vehicle.

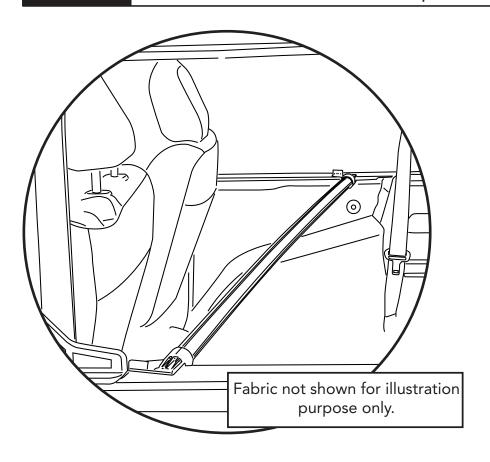


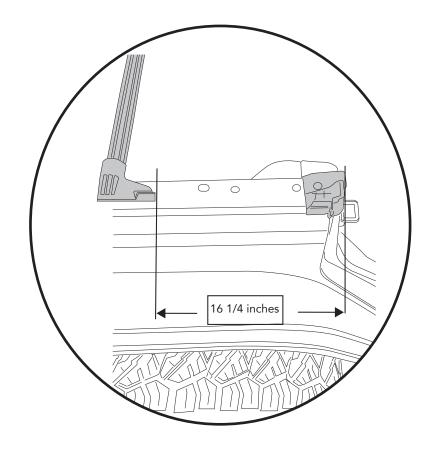






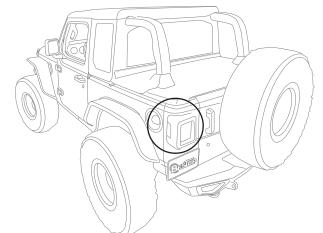




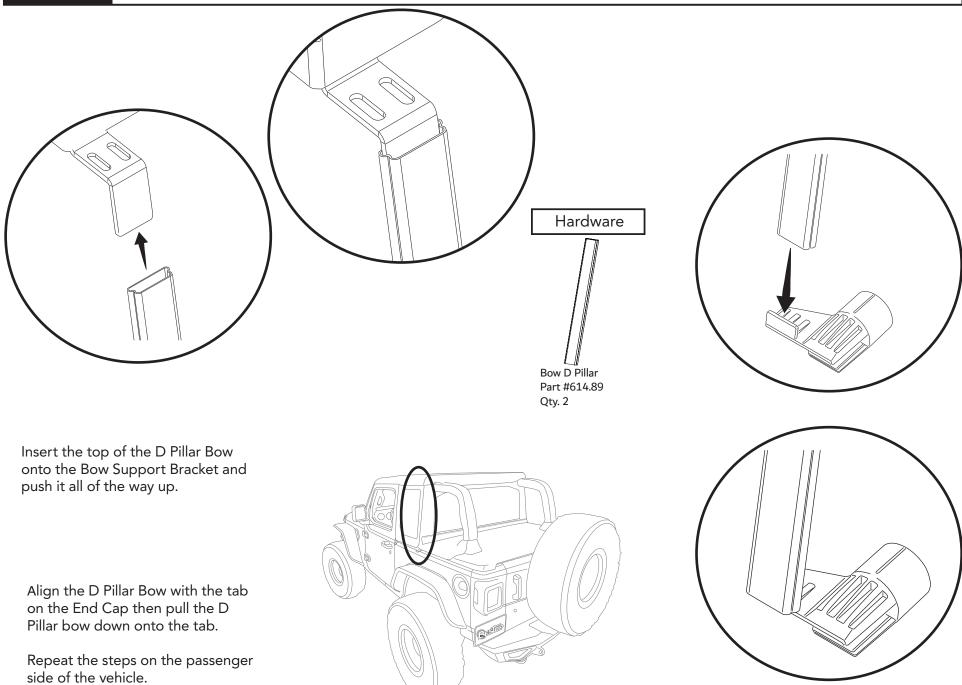


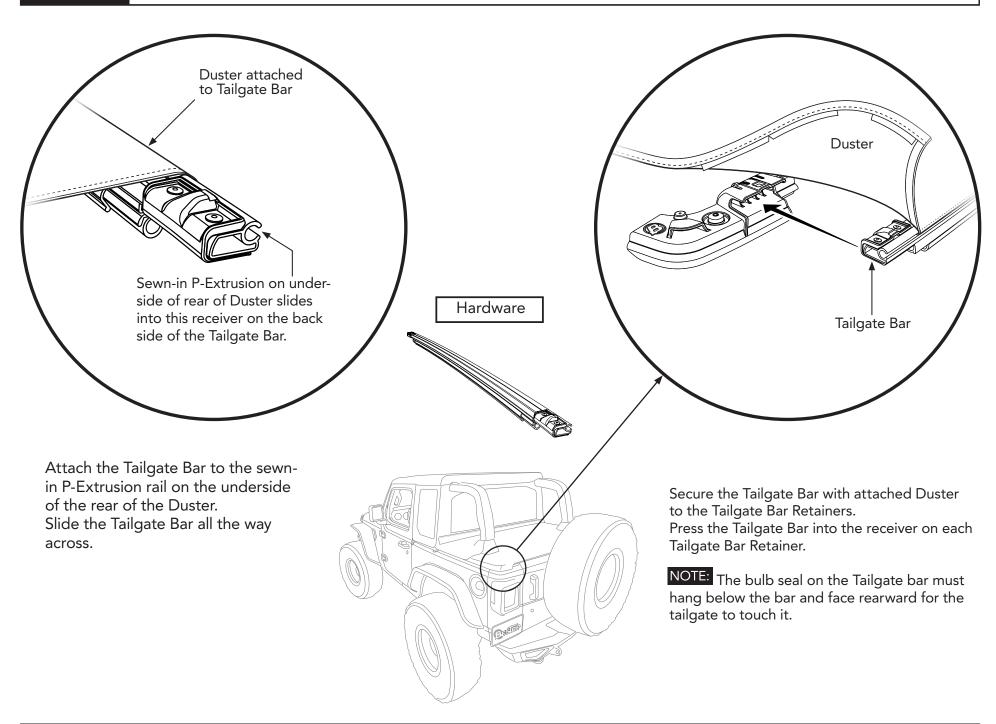
Fold the rear seat down. (Refer to Owners Manual)

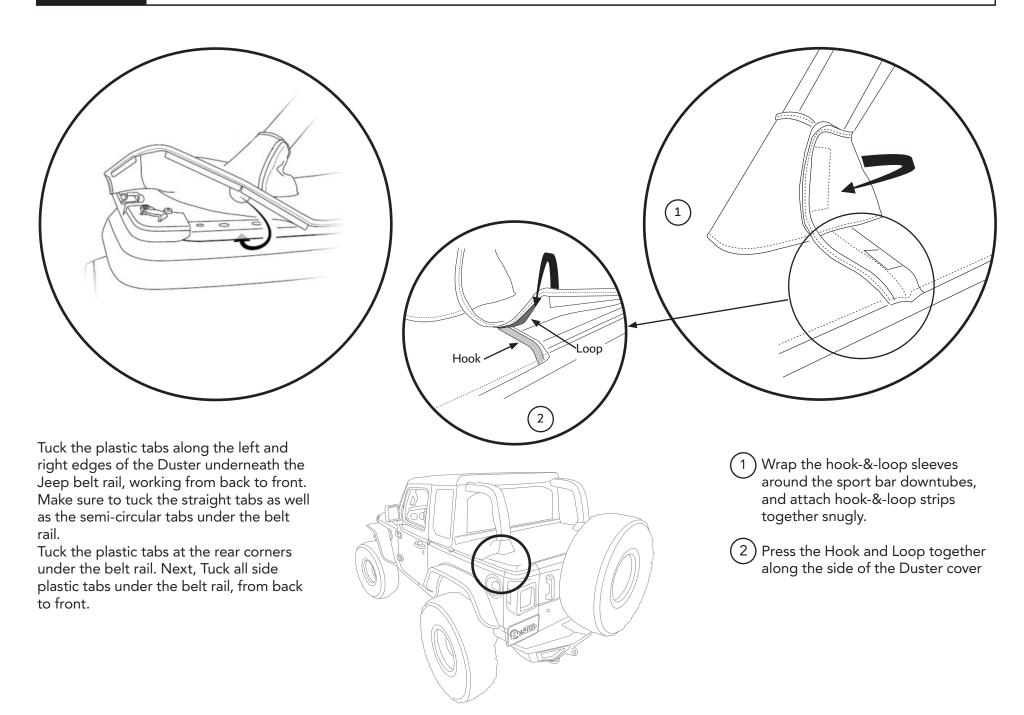
Set End Cap as far rearward on the passenger side then set the other end cap as far forward as possible on the Driver side.

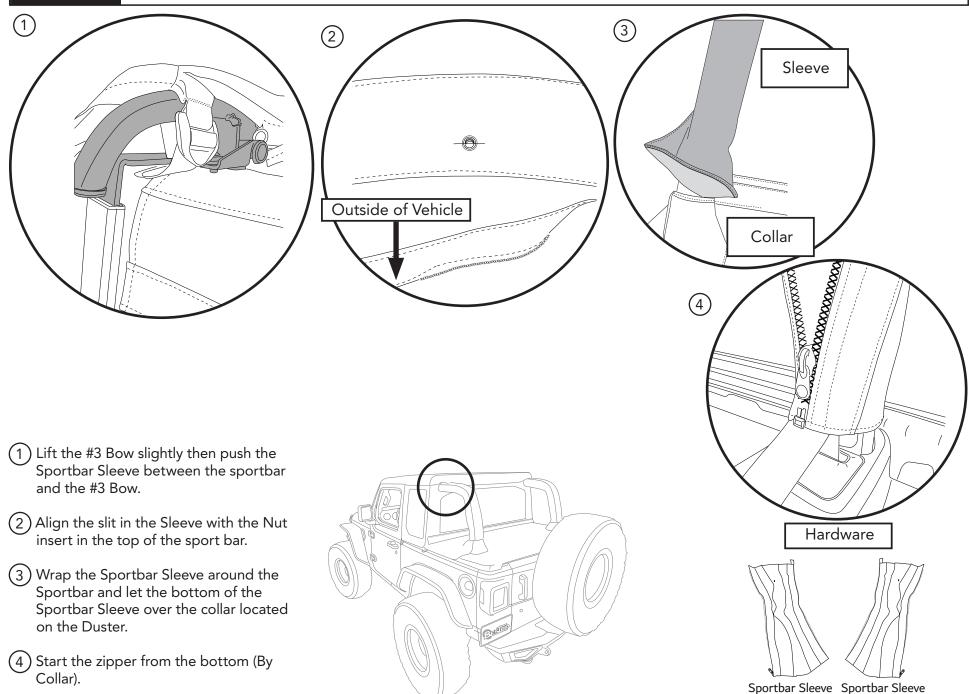


Slide the Bow End Rearward (Driver Side) and Foreward (Passenger Side) until you reach the 16 1/4 inch dimension from the front of the Extrusion to the front edge of the Rubber Seal at the top and rear of the door opening.





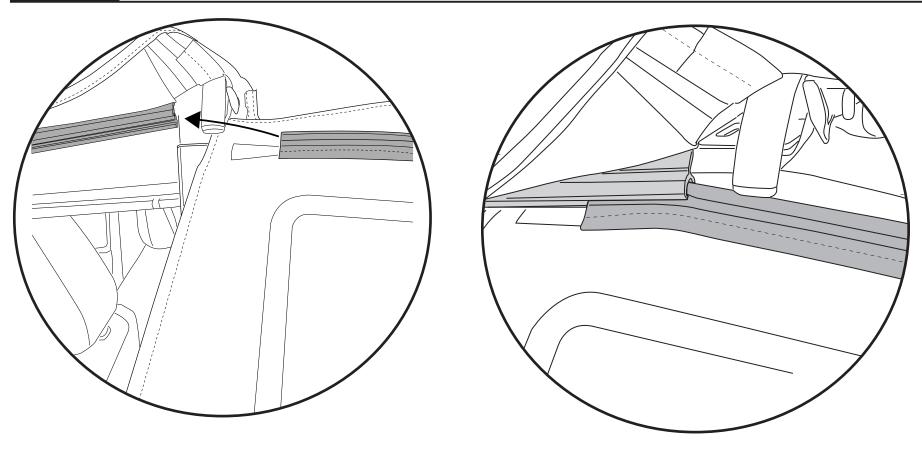




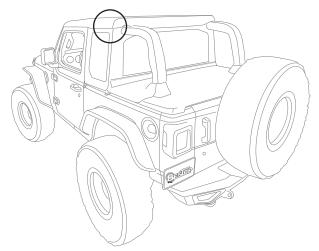
Left

Right

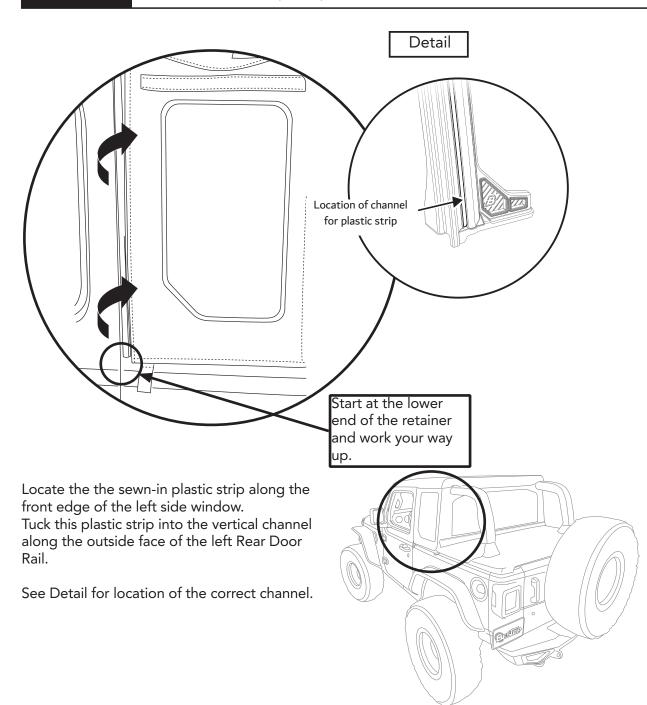
Section 23 Install Side Panels Page 28



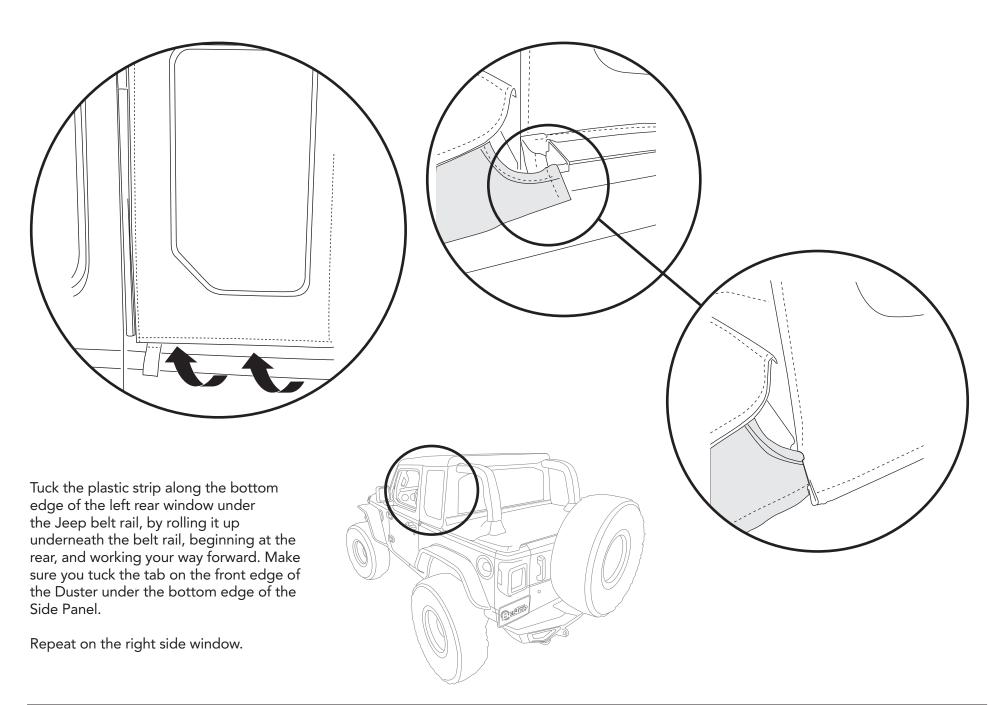
Slide the soft extrusion (On Top of the Side Panel) into the plastic "C" channel (Located on the top Side).

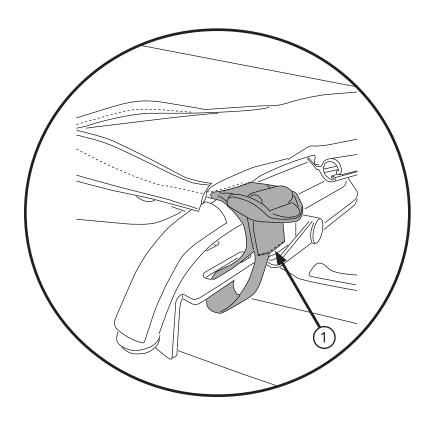


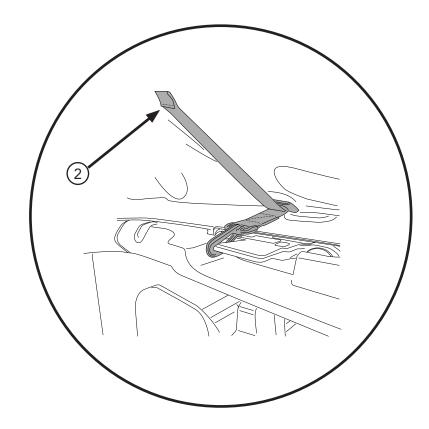
Section 23 Install Side Panels (Cont.)



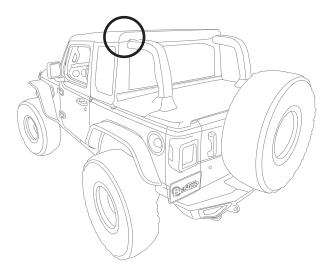
Section 23 Install Side Panels (Cont.) Page 30

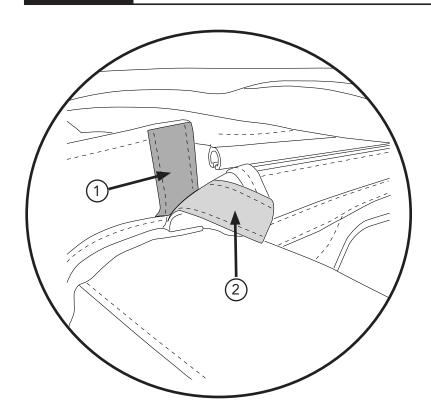


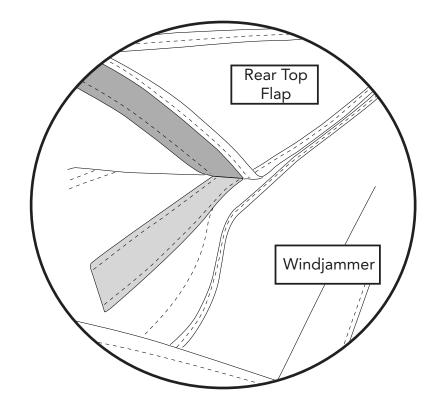




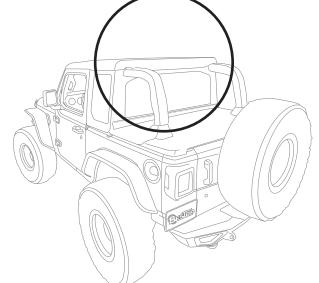
- 1 Tighten the Top Corner Straps.
- 2 Tighten the Center Hook Straps.





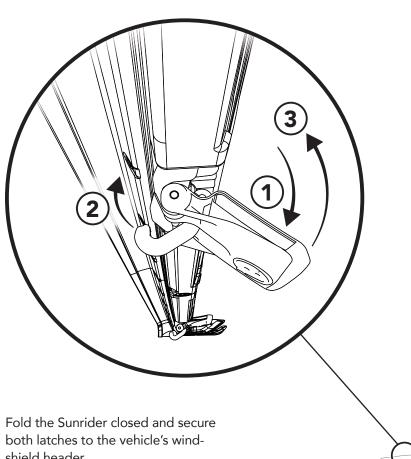


- 1 Pull the outside flap over the Sportbar.
- 2 Pull the inside flap over the Sportbar and attach the Hook (Inside Flap) onto the Loop (Outside Flap).



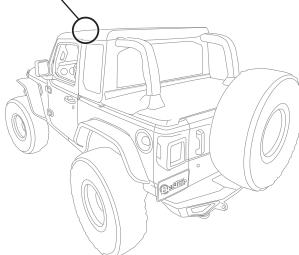
Attach the lower edge of the Rear Top Flap "Hook"to the "Loop" located above the rear window on the Windjammer.

Section 26 Close and Latch Sunrider Page 33



shield header.

- 1 Pivot the latch handle down;
- 2 Engage the hook;
- 3 Pivot the latch handle back up.





## Warranty Information Trek Top Halftop 2-Door

Vehicle Application: Jeep® Wrangler 2-Door JL 2018-Current Part Number 53903

#### WHAT BESTOP WARRANTS

Subject to the terms and conditions of sale, including any terms and conditions set forth by Bestop, Inc. ("Bestop" or "us" or "we") in our then-current terms of sale on our website (collectively, the "Terms"), Bestop represents and warrants that: the covered products listed in the "Covered Products and Warranty Periods" section (a "Product") will substantially be free from defects in materials and workmanship for the specified warranty periods set forth in that section.

#### THE WARRANTY IS LIMITED AND CONDITIONAL

This warranty applies to the original purchaser of the Product only. The warranty is valid only as long as the original retail purchaser owns the vehicle upon which the Product is installed. The warranty expires should the Product be removed from the original vehicle or if the original vehicle is transferred to another owner. This warranty is not transferable or assignable. The warranty does not apply to Product bought from auction-style or price-bid websites.

THE LIMITED WARRANTY AND STATED REMEDIES ARE SOLE AND EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES AND REMEDIES, AND COMPANY EXPRESS DISCLAIMS ALL IMPLIED OR STATUTORY OR OTHER WARRANTIES, INCLUDING WITHOUT LIMITATIONS WARRANTIES OF MERCHANTABILITY,

EXPRESS DISCLAIMS ALL IMPLIED OR STATUTORY OR OTHER WARRANTIES, INCLUDING WITHOUT LIMITATIONS WARRANTIES OF MERCHANTABILITY, NON-INFRINGEMENTOR FITNESS FOR A PARTICULAR PURPOSE. IN NO EVENT WILL COMPANY BE LIABLE FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL, PUNITIVE, INDIRECT OR EXEMPLARY DAMAGES OF ANY KIND, INCLUDING LOST PROFITS OR REVENUE, HOWEVER CAUSED, WHETHER FOR BREACH OR REPUDIATION OF CONTRACT, TORT, BREACH OF WARRANTY, NEGLIGENCE, OR OTHERWISE, WHETHER OR NOT COMPANY WAS ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES.

Some states do not allow exclusion or limitation, so this may not apply to you. This warranty gives you specific legal rights, and you may have other rights which vary from state to state.

#### **EXCLUSIONS TO THE WARRANTY**

The Limited Warranty excludes, and Bestop is not liable in any way for any warranty claims, damages, or defects related to:

- Misuse, abuse, accidents, vandalism, negligence, fire, or improper installation or modification, or improper or inadequate maintenance;
- Failure to comply with any Product documentation, Bestop instructions, or applicable law or regulations; use in extreme conditions
- Force Majeure including but not limited to, earthquake, hurricane, tornado, flooding, or other disasters natural or man-made, civil unrest, strikes, declared or undeclared war, or lack of performance by, or discontinued product of, supply chain partners whose products, software, operations or management is beyond the control of Bestop;
- Damage resulting in breakage (including without limitation, spontaneous breakage, accidental breakage or breakage by any other means) of a Product or any component part;
- Damage to vinyl windows due to misuse, or cracking due to varying weather conditions.

#### YOUR SOLE REMEDY

During the applicable warranty period, Bestop shall, at its option, either repair or replace any Product that it confirms, in its discretion, is non-compliant with the warranties herein. Bestop will not pay for labor charges associated with installation or removal of the Product. Should a specific Product be discontinued, Bestop may, at its option, replace the discontinued Product with a current product or like product.

Please retain your proof of purchase. Original proof of purchase for the Product must accompany any warranty claim. If you have a warranty claim, first you must email Bestop Customer Service at csbestop@bestop.com for instructions. All claims must be emailed to csbestop@bestop.com within 30 days of discovery of a defective Product, but in no event later than thirty days after the end of the applicable Warranty Period (the "Warranty Notice Period"). Warranty claims made after the Warranty Notice Period are null and void and Bestop shall have no responsibility with respect to such claims.

THIS SECTION SETS FORTH BESTOP'S SOLE OBLIGATION & YOUR SOLE REMEDY WITH RESPECT TO ANY DEFECTS OR OTHER PRODUCT ISSUE. ANY PRODUCTS REPLACED UNDER TERMS OF THIS WARRANTY WILL BE COVERED UNDER TERMS & BALANCE OF THE DURATION OF THE ORIGINAL LIMITED WARRANTY FOR SUCH PRODUCT.



## Warranty Information Trek Top Halftop 2-Door

Vehicle Application: Jeep® Wrangler 2-Door JL 2018-Current Part Number 53903

**COVERED PRODUCTS AND WARRANTY PERIODS:** The warranty time periods are as follows for Products manufactured by Bestop:

#### **BESTOP® LIMITED LIFETIME WARRANTY**

Trektop® Pro Twill Fabric Top Sunrider® for Hardtop Twill Fabric Top Trektop® NX Glide Twill Fabric Top Replace-a-Top™ Twill Fabric Top Trektop® NX Twill Fabric Top Supertop® NX Twill Fabric Top EZFold™ Soft Tonneaus Floor & Cargo Liners ZipRail™ Soft Tonneaus Pet Barriers EZRoll™ Soft Tonneaus

#### **BESTOP® 5-YEAR LIMITED WARRANTY**

Trektop® NX Glide™ Top (non-Twill) Sunrider® for Hardtop (non-Twill)Replace-a-Top™ Top (non-Twill) Trektop® NX Top (non-Twill) Sailcloth Replace-a-Top™ Supertop® NX Top (non-Twill)

Tigertop™ and Halftop™ Supertop® Classic Soft Top Sunrider® Complete Soft Top Supertop® for Truck

EZ Fold Hard Tonneau

#### **BESTOP® 3-YEAR/100K MILES LIMITED WARRANTY**

Powerboard® & Powerboard® NX Trekstep®, Side Mount Trekstep®, Rear Mount

#### **BESTOP® 3-YEAR LIMITED WARRANTY**

Pavement Ends Sprint Top

#### **BESTOP® 2-YEAR LIMITED WARRANTY**

Trektop® Classic Soft Top RoughRider™ Soft Storage

#### **BESTOP® 1-YEAR LIMITED WARRANTY**

All other Bestop® & Pavement Ends™ products not specified above.

For further information or request for warranty work, please contact:

Bestop Inc. Customer Service Toll-Free: (800)845-3567 E-mail: csbestop@Bestop.com Website: www.Bestop.com