



**EVO-1131**

## **EVO PRO Series Front Bumper Skid**

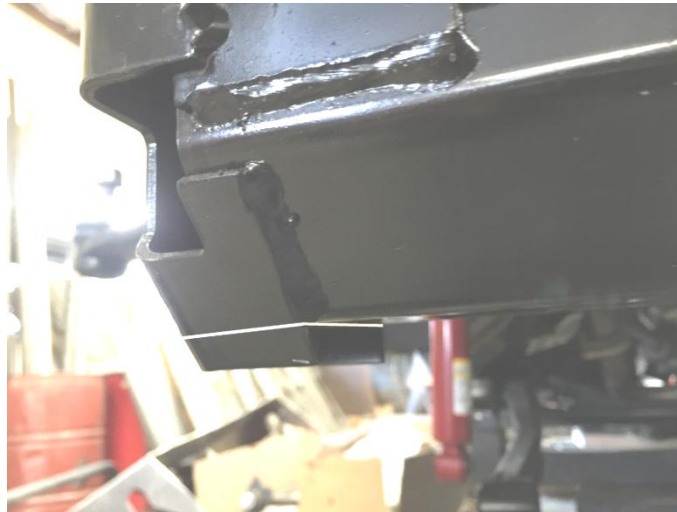


<b>PART#</b>	<b>DESCRIPTION</b>	<b>QTY</b>
<b>EVO-12073</b>	<b>Pro Series Front Bumper Lower Skid</b>	<b>1</b>
<b>EVO-900022</b>	<b>3/8-24 x 1.00 Gr8 Zinc</b>	<b>2</b>
<b>EVO-900214</b>	<b>SAE Washer 3/8-24</b>	<b>4</b>
<b>EVO-900221</b>	<b>Stover Lock Nut 3/8-24 GrC Zinc</b>	<b>2</b>

**NOTE: If you are installing the EVO PRO Series Front Bumper Skid plate and already have a winch installed on your EVO PRO Series Front Bumper you will need to loosen the two rear winch bolts and remove the two front winch bolts prior to installing this skid.**

### **2011 and newer Jeep JK's**

The factory front cross member requires minor trimming near the frame for proper installation (see photo). This trimming is required on both driver and passenger sides of the cross member. Cut the small lip that hangs below the cross member off on all sides flush with cross member. Grind all edges flush and smooth. Painting of unfinished metal surfaces prior to install is recommended.



- 1. Using the supplied hardware and the two front winch bolts you previously removed loosely install the EVO PRO Series Front Bumper Skid plate to the EVO PRO Series Front Bumper.**
- 2. Once all your mounting bolts are in place, line up the EVO skid plate with the bumper on all edges to ensure a clean fit and tighten all bolts to spec.**
- 3. Tighten rear winch bolts**
- 4. On the lower edge of the EVO PRO Series Front Bumper Skid plate there are two mounting holes. Using a drill and 3/8" drill bit drill through the two existing mounting holes in the skid and through the factory cross member.**
- 5. Install the supplied hardware and tighten to 37 ft/lbs.**

