GO RHINO &

INSTALLATION INSTRUCTIONS

HD SIDE STEPS

Parts List			
Item	QTY	Code	Description
1a	1 set	660352T	HD Side Step
1b	1 set	660380T	HD Side Step
1c	1 set	660387T	HD Side Step
2	6 pcs	397872AA	U (clamp) Bracket

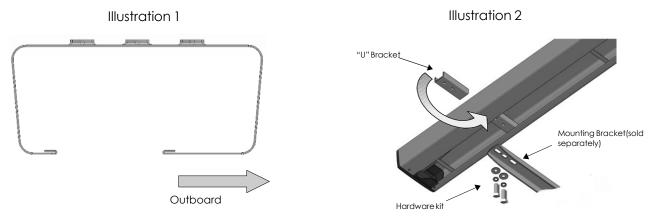
Ia	
1b	
1 _	

Required Tool:

- A. Ratchet & Extension
- B. 1/2" Wrench
- C. 1/2" Socket



- 1. Before beginning the installation read all instructions thoroughly and verify that all hardware is accounted for. if there are any listed parts missing, please notify your distributor immediately.
- 2. To maintain and care this product keep it clean and do not use abrasive cleaners or polish waxes. It is recommended to use only non-abrasive automotive wax such as pure carnauba to avoid scratches and rust.
- 3. Once the main brackets are installed (sold separately), the approximate installation time is 15 min.
- 4. Identify the outboard side of the HD Side Step prior to install. See illustration 1.
- 5. Place the U brackets inside the HD Side Step. Position the U brackets to align with the mounting brackets.
- 6. Assemble the 5/16" flat washers, (5/16" lock washers and 5/16" x 1" hex head bolts. This hardware kit is included with the bracket kit (sold separately). See illustration 2.
- 7. Align the HD Side Step and tighten the bolts using a wrench or socket.



WARNING: Cancer and Reproductive Harm—www.P65Warnings.ca.gov

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