

CRAWLTEK R E V O L U T I O N

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INSTALLATION INSTRUCTIONS

INFERNO FRONT BUMPER

JK11021

FOR USE WITH ALL
JK AND JKU MODELS FROM 2007-2018



CrawlTek YouTube

PLEASE READ THROUGH INSTRUCTIONS BEFORE INSTALLING

2020-11-24

WHAT'S IN THE BOX?

PLEASE VERIFY KIT CONTENTS BEFORE BEGINNING INSTALLATION

PART #	Qty	DESCRIPTION
06041	1	BUMPER - JK FRONT - INFERNO
06036	1	JK INFERNO FRONT BUMPER VACUUM PUMP RELOCATION
CWLU30010	1	DECAL: CRAWLTEK GEARSHIFT 3.5" X 3.5"
CWLU30020	1	DECAL: CRAWLTEK EYES 6" X 2"
CWLU30030	1	DECAL: CRAWLTEK JAX 3.75" X 2.8"
	4	1/2"-13 X 5-1/2" GRADE 8 YELLOW ZINC FINISH HEX CAP SCREW
	4	1/2"-13 GRADE F ZINC FINISH STEEL FLANGE TOP LOCK NUT
	4	1/2" X 1.062" YELLOW ZINC FINISH STEEL SAE FLAT WASHER

TOOLS REQUIRED

SAFETY GLASSES

18MM SOCKET OR WRENCH

10MM WRENCH OR SOCKET

11/16" SOCKET OR WRENCH

5/8" SOCKET OR WRENCH

9/16" WRENCH

7/16" SOCKET

3/16" ALLEN HEAD SOCKET

FLAT HEAD SCREWDRIVER

SMALL HAMMER

ANGLE GRINDER WITH FLAP DISC

RECIPROCATING SAW WITH METAL CUTTING BLADES

PRE-INSTALLATION NOTES

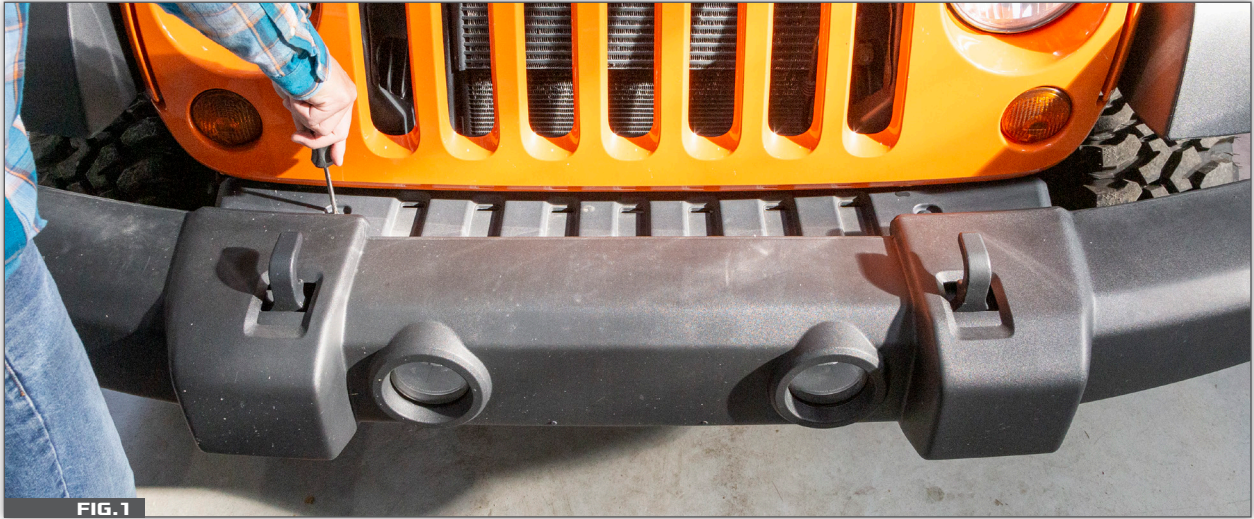
1. 2012 OR NEWER MODELS WILL NEED TO RELOCATE THE VACUUM PUMP.
2. THIS PRODUCT REQUIRES CUTTING TO YOUR FRAME.



FACTORY FRONT BUMPER REMOVAL

STEP 1:

REMOVE 2 CLIPS HOLDING TRIM PIECE ON.



STEP 2:

REMOVE LOWER BUMPER VALANCE.



STEP 3:

REMOVE FACTORY (8) BUMPER BOLTS.



STEP 4:

REMOVE FACTORY BUMPER FROM FRAME HORNS.

STEP 5:

DISCONNECT FACTORY FOG LIGHTS.



STEP 6:

REMOVE FACTORY FOG LIGHTS FROM FACTORY BUMPER, KEEP (8) FACTORY SCREWS.



INSTALLATION OF THE INFERNO FRONT BUMPER

STEP 1:

MEASURE 2" BEHIND FRAME HORN AND USING YOUR RECIPROCATING SAW CUT STRAIGHT DOWN.



STEP 2:

REMOVE CRASH BAR BY CUTTING DOWN BOTH SIDES OF THE FRAME RAILS AND ALONG THE BOTTOM FRAME RAIL WITH THE RECIPROCATING SAW.



STEP 3:

USING AN ANGLE GRINDER WITH FLAP DISC CLEAN UP THE FRAME RAILS SO THEY ARE SMOOTH AND PAINT.

STEP 4:

DRILL OUT TOP BACK HOLES TO 9/16"

STEP 5:

TEST FIT BUMPER ON FRAME HORN LINING UP BACK TOP BACK HOLES.

STEP 6:

MARK AND DRILL REMAINING 6 HOLES WITH 9/16" DRILL BIT. (DO NOT DRILL THROUGH THE FRAME, DRILL HOLES FROM TOP AND BOTTOM.)



STEP 7 (OPTIONAL):

RELOCATE VACUUM PUMP INSTALL PUMP ONTO BRACKET, SLIDE BRACKET IN BETWEEN TOP OF BUMPER AND MOUNTING SURFACE.

STEP 8 (OPTIONAL):

INSTALL WINCH ON TO BUMPER ASSEMBLY WITH BOLTS SUPPLIED FROM WINCH MANUFACTURER.

STEP 9:

INSTALL (4) 9/16 BOLTS AND WASHERS THROUGH THE TOP, TIGHTEN (4) 9/16 TOP LOCK NUTS ON BOTTOM.



YOU'RE NOT DONE YET!

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