

CRAWLTEK R E V O L U T I O N

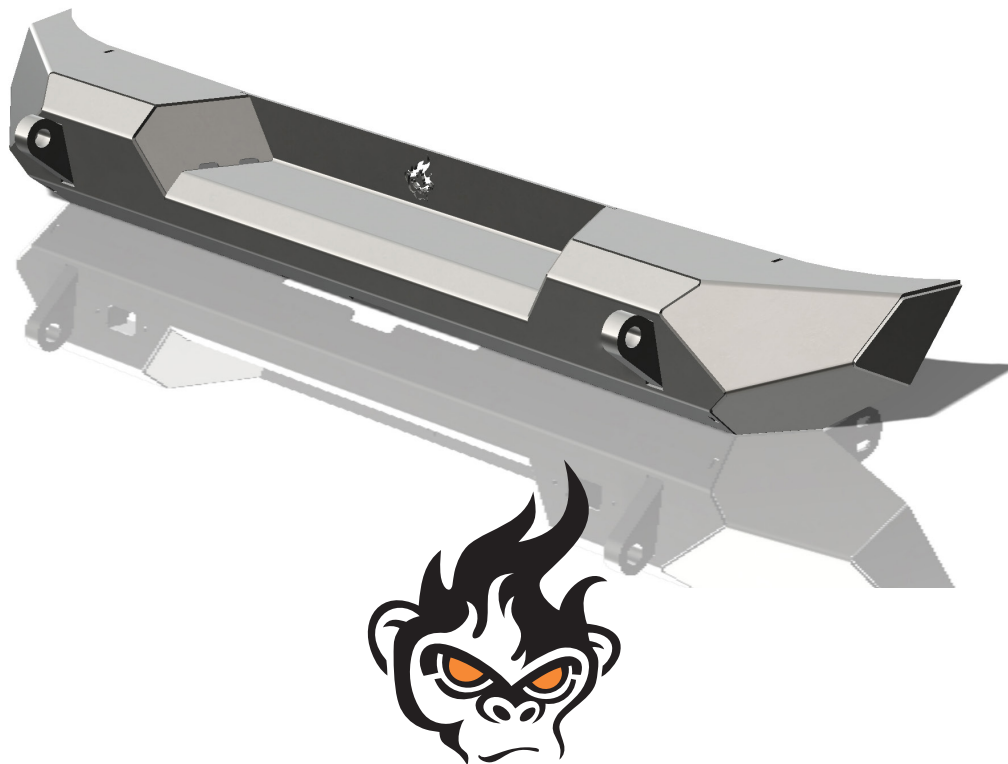
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INSTALLATION INSTRUCTIONS

PYRO REAR BUMPER

JK20201 - MIDWIDTH
JK20301 - FULLWIDTH

**FOR USE WITH ALL
JK AND JKU MODELS FROM 2007-2018**



CrawTek YouTube

PLEASE READ THROUGH INSTRUCTIONS BEFORE INSTALLING

2020-11-24

WHAT'S IN THE BOX?

PLEASE VERIFY KIT CONTENTS BEFORE BEGINNING INSTALLATION

PART #	Qty	DESCRIPTION
06050/06051	1	BUMPER - JK REAR - PYRO
06178	1	JK PYRO FRONT BUMPER NUTSTRIP - YELLOW ZINC
06179	1	JK PYRO FRONT BUMPER FAIRLEAD MOUNT
CWLU30010	1	DECAL: CRAWLTEK GEARSHIFT 3.5" X 3.5"
CWLU30020	1	DECAL: CRAWLTEK EYES 6" X 2"
CWLU30030	1	DECAL: CRAWLTEK JAX 3.75" X 2.8"
	2	7/16"-14 X 4-1/4" GRADE 8 YELLOW ZINC HEX CAP SCREW
	6	7/16"-20 X 1-1/2" GRADE 8 YELLOW ZINC HEX CAP SCREW
	8	7/16" X 0.922" YELLOW ZINC STEEL SAE FLAT WASHER
	2	7/16"-14 GRADE 8 YELLOW ZINC NYLON INSERT LOCK NUT

TOOLS REQUIRED

SAFETY GLASSES

18MM SOCKET OR WRENCH

10MM WRENCH OR SOCKET

11/16" SOCKET OR WRENCH

5/8" SOCKET OR WRENCH

9/16 WRENCH

7/16" SOCKET

3/16" ALLEN HEAD SOCKET



FACTORY REAR BUMPER REMOVAL

STEP 1:

REMOVE (2) 16MM BOLTS ON BOTH SIDES OF THE FRAME RAILS AND KEEP.



STEP 2:

REMOVE (2) 16MM BOLTS FROM BEHIND THE CROSS MEMBER



STEP 3:

PULL FACTORY REAR BUMPER OFF VEHICLE

STEP 4:



REMOVE (3) 18MM BOLTS HOLDING THE FACTORY TOW HOOK ON (IF EQUIPPED)



ASSEMBLING THE JEEP PYRO REAR BUMPER

STEP 4:

USING THE (4) FACTORY 16MM HARDWARE TEMPORARILY INSTALL THE CRAWLTEK PYRO BUMPER, MARK ANY HOLES NEEDED TO BE DRILLED. (BOTTOM AND SIDE). REMOVE CRAWLTEK BUMPER ONCE HOLES ARE MARKED.



STEP 5:

STARTING WITH A SMALL DIAMETER PILOT HOLE DRILL OUT HOLES TO 3/4".

STEP 6:

INSTALL NUT STRIPS INTO FRAME RAILS.



INSTALLATION OF THE PYRO REAR BUMPER

STEP 7:

USING THE (4) FACTORY 16MM HARDWARE INSTALL THE BUMPER LOOSELY IN PLACE.



STEP 8:

INSTALL (6) 7/16-20" BOLTS AND WASHER THROUGH THE FRAME INTO THE NUTSTRIPS.



STEP 9:

INSTALL (2) 7/16-14 X 5" BOLTS UP THROUGH THE BOTTOM OF THE BUMPER INTO THE CROSSMEMBER AND SECURE WITH LOCK NUT AND WASHER. DUE TO THE DESIGN OF THE CROSSMEMBER THE BOLTS WILL BE AT A SLIGHT ANGLE.



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