

CRAWLTEK R E V O L U T I O N

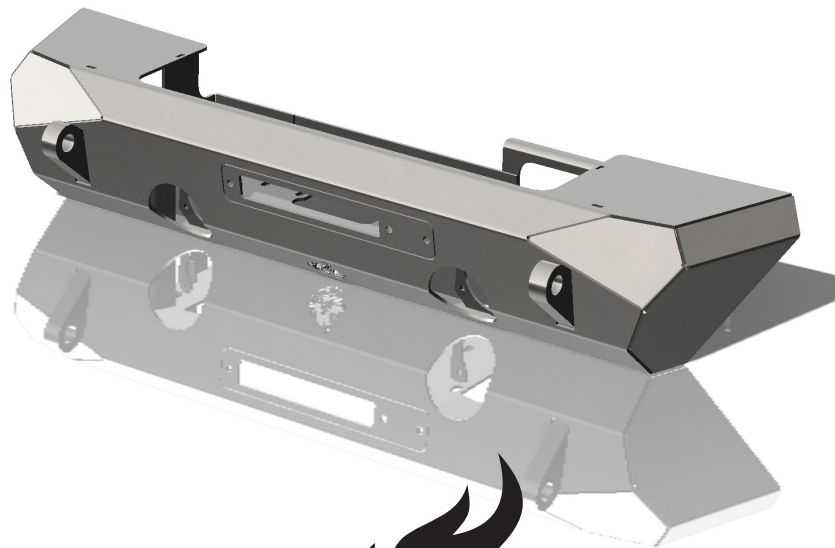
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INSTALLATION INSTRUCTIONS

PYRO FRONT BUMPER

JL10101 - STUBBY
JL10201 - MIDWIDTH
JL10301 - FULLWIDTH

FOR USE WITH ALL
JL AND JLU MODELS FROM 2018+



CrawlTek YouTube

PLEASE READ THROUGH INSTRUCTIONS BEFORE INSTALLING

2020-11-24

WHAT'S IN THE BOX?

PLEASE VERIFY KIT CONTENTS BEFORE BEGINNING INSTALLATION

PART #	Qty	DESCRIPTION
06032/06033/06034	1	BUMPER - JL FRONT - PYRO
06025	2	ADAPTER PLATES
06030	1	JK PYRO FRONT BUMPER NUTSTRIP - YELLOW ZINC
06031	1	JK PYRO FRONT BUMPER FAIRLEAD MOUNT
CWLU30010	1	DECAL: CRAWLTEK GEARSHIFT 3.5" X 3.5"
CWLU30020	1	DECAL: CRAWLTEK EYES 6" X 2"
CWLU30030	1	DECAL: CRAWLTEK JAX 3.75" X 2.8"
	8	7/16"-14 X 1-1/2" GRADE 8 YELLOW ZINC HEX CAP SCREW
	8	7/16"-14 ZINC FINISH SERRATED FLANGE NUT
	8	7/16" PUSHNUT BOLT RETAINER 27/32" O.D. ZINC
	8	7/16"-14 X 1" GRADE 8 YELLOW ZINC HEX CAP SCREW
	8	7/16" X 0.922" YELLOW ZINC STEEL SAE FLAT WASHER
	1	3/8"-16 X 1-1/4" GRADE 5 ZINC FINISH HEX CAP
	2	3/8"-16 X 3/4" STAINLESS STEEL BUTTON SOCKET CAP SCREW
	1	3/8" X 0.812" YELLOW ZINC STEEL SAE FLAT WASHER
	2	3/8"-16 ZINC SERRATED FLANGE NUT
	1	M6-1.0 X 50MM CLASS 10.9 YELLOW ZINC FINISH HEX CAP SCREW
	1	M6 X 12MM OD YELLOW ZINC GENERAL PURPOSE FLAT WASHER
	1	M6-1.0 FREE SPINNING WASHER NUT 19MM OD YELLOW ZINC
	8	AUVECO #14002 - NYLON NUT #6 SCREW SIZE .060-.150 RANGE

TOOLS REQUIRED

SAFETY GLASSES

18MM SOCKET OR WRENCH

10MM SOCKET OR WRENCH

11/16" SOCKET OR WRENCH

5/8" SOCKET OR WRENCH

9/16" WRENCH

7/16" SOCKET

3/16" ALLEN HEAD SOCKET



FLAT HEAD SCREWDRIVER

SMALL HAMMER

PRE-INSTALLATION NOTES

1. IF INSTALLING A LARGE BODIED WINCH ADDITIONAL CUTTING MAY BE REQUIRED TO THE TOP OF THE FRAME HORNS.
2. THE FACTORY OFFERS 3 DIFFERENT FACTORY FOG LIGHTS. THE PYRO BUMPER IS COMPATIBLE WITH THE 4 BOLT MOUNTING HALOGEN FOG LIGHTS ONLY. IS NOT COMPATIBLE WITH FACTORY 4 BOLT MOUNTING LED FOG LIGHT OR 3 BOLT MOUNTING FOG LIGHT.

FACTORY FRONT BUMPER REMOVAL

STEP 1:

REMOVE 2 CLIPS HOLDING TRIM PIECE ON.

STEP 2:

DISCONNECT FOGLIGHT PLUG RUNNING DRIVER FRAME RAIL.

STEP 3:

REMOVE FACTORY (8) BUMPER BOLTS, AND REMOVE FROM VEHICLE.

STEP 4:

UNBOLT BRACKETS FROM BOTH SIDES OF FRAME RAILS, THESE WILL NOT BE USED WITH THE NEW BUMPER

STEP 5:

DISCONNECT FACTORY FOG LIGHTS.

STEP 6:

REMOVE FACTORY FOG LIGHTS AND HARNESS FROM FACTORY BUMPER, KEEP (8) FACTORY SCREWS.

ASSEMBLING THE PYRO FRONT BUMPER

STEP 7:

INSTALL (8) NYLON NUTS INTO BUMPER FOGLIGHT MOUNTING BRACKETS.



FIG.5

STEP 7:

INSTALL FACTORY FOG LIGHTS REUSING (8) FACTORY SCREWS.

INSTALLATION OF THE PYRO FRONT BUMPER

STEP 8:

RECONNECT FOGLIGHT HARNESSSES AND SET BUMPER ONTO FRAME RAILS. USING A SLIGHT UPWARD ANGLE TILT THE BACK OF THE BUMPER BACK AND OVER THE FRAME HORNS. IF YOU ARE INSTALLING A WINCH YOU MAY NEED A HELPER, AS THE WINCH AND BUMPER ASSEMBLY ARE HEAVY.

STEP 9:

ATTACH VACUUM PUMP TO BUMPER ASSEMBLY WITH SUPPLIED M6 HARDWARE.

STEP 10:

LIFT ONE SIDE OF THE BUMPER AT A TIME INTO POSITION AND INSTALL A 7/16" BOLT AND WASHER FROM THE REAR OF THE BUMPER THROUGH THE FRAME HORNS AND INTO THE BUMPER. ATTACH 7/16" SERRATED FLANGE NUT TO BOLT AND TIGHTEN.

STEP 11:

INSTALL THE REVERSIBLE FAIRLEAD BRACKET WITH THE 3/8 BUTTON HEAD AND FLANGE NUT. IF YOU INSTALLED A WINCH, INSTALL YOUR FAIRLEAD USING THE SUPPLIED HARDWARE.





YOU'RE NOT DONE YET!

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