

15-16 Dodge Ram 1500

RCD1589CC, RCD1589CC, RCD1594CC-6, RCD1594QC-6

Bolt Kit (Included in step box)

- (12) M8X35mm Hex head bolt
- (12) M8 Fender washer
- (12) M8 Lock washer
- (2) 3/8" speed clips
- (2) 3/8" x 1" Hex bolt
- (2) 3/8" Flat washer

Tools Needed:

- Socket Set



INSTRUCTIONS:

Step 1: Locate the driver's side Nerf Step by matching the shorter tail bend to the front of the vehicle.

NOTE: Some models have a straight cut end with a cap; on these models the capped end goes to the rear of the vehicle.

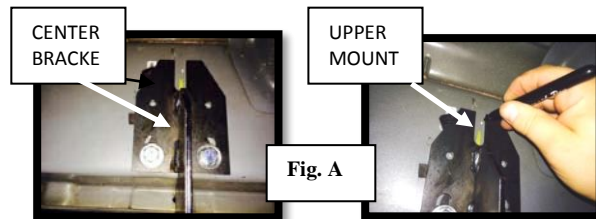
Step 2: Beginning with the driver's side; locate the six sets of 8mm threaded mounting holes. (3 on each side of the vehicle). These are positioned on the vertical sides of the floor pan beneath the doors, with one set of holes each in the front, middle, and rear of the vehicle cab.

Step 3: Next, align the Nerf-step brackets with the factory mounting positions and install the supplied M8x35mm hex bolts, nuts, flat washer and lock washer. Loosely fasten at this time.

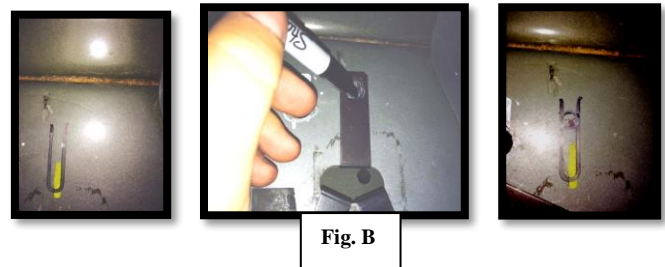
Step 4: Starting with the rear bracket, push upward on the step as far as it will go and fully tighten **one** of the M8 hex bolts. Next, move to the front bracket and push upwards on the step as far as it will go and fully tighten both M8 Hex bolts. Finish by fully tightening the center bracket and the second bolt on the rear bracket.

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Step 5: Using a sharpie, outline the upper "U" shaped mount in the center bracket. **Fig. A**



Step 6: Remove Nerf Step and set aside. Next, slide the 3/8 threaded clip from the upper rectangle hole and align with the "U" shaped mark from step 5. Make a mark through the threaded part of the clip. **Fig. B**



Step 7: Remove clip. Use a 1/2" drill bit and drill out the center mark. Slide the 3/8 clip back into position so the threaded part is aligned with the hole.



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INSTALLATION INSTRUCTIONS

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Step 8: Repeat Step 4 with the additional upper clip. Starting with the rear Bracket, raise the Nerf step into position and torque the bolts to 15-20 ft./lbs. Move to the front bracket and torque bolts. Then to the center brackets and torque down bolts. (**NOTE:** There are two additional mounting points in each bracket for a 5/16 self tapper or rivet for upper impacts situations. Self tapper and rivets not included.)

Step 9: Repeat Steps 1-7 for passenger side

Step 10: Repeat steps 2-4 for Passenger side. Your install is now complete.

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