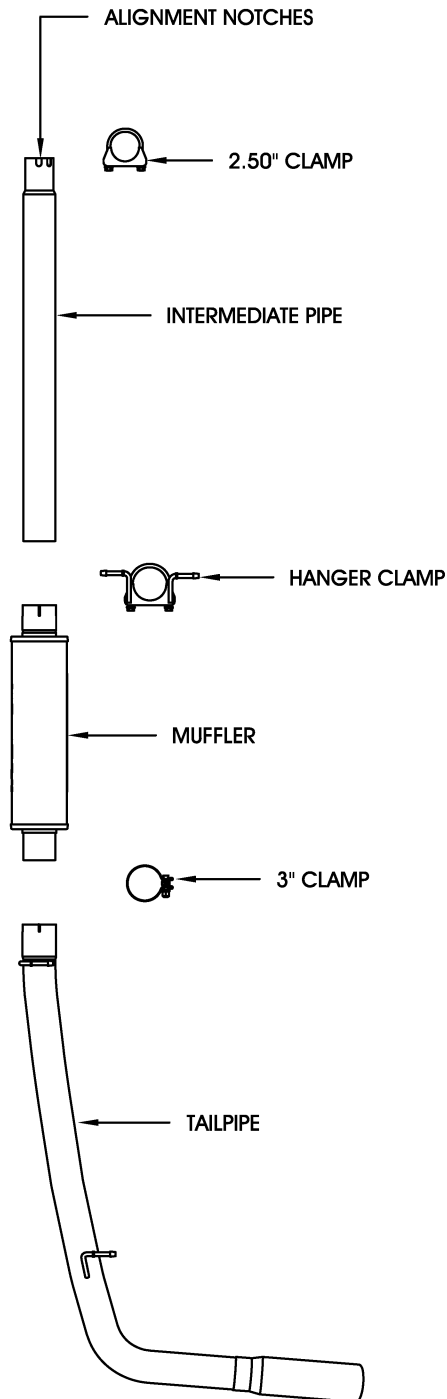


2002 DODGE DAKOTA - V8 4.7L, QUAD CAB SHORT BED



Warning: When working on under or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) To remove the OEM exhaust system, remove the clamps attaching the muffler to the catalytic converter, and the tailpipe to the muffler. Remove the tailpipe from the OEM rubber insulators and extract it from the vehicle. Do not damage the OEM rubber insulators, as they will be re-used to mount the new system. Remove the muffler from the OEM rubber insulators in the same fashion.

Step 2: Install the new intermediate pipe by fastening it to the catalytic converter using the supplied 2.50" clamp, making sure the correct alignment notch is lined up around the peg on the catalytic converter. There are (2) notches on the intermediate pipe so the same pipe can be used on other kits; the complete system will only fit with one of the notches, trial fitting may be required. Leave all clamps and fasteners loose for final adjustment of the complete system. Fit the muffler to the intermediate pipe using the hanger clamp. Fit the welded hangers of the tailpipe into the OEM rubber insulators, and fasten it to the muffler using the supplied 3" clamp.

Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

Technical support: 1-800-959-9226 ext. 4500

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